



BUILDING INSTRUCTIONS

Introduction





Thank you for purchasing the Tekno RC NB48 2.0 1/8th 4WD competition nitro buggy kit. We are always working on new projects, so please check our website regularly at www.teknorc.com or visit us on Facebook at www.facebook.com/teknorc for all the latest news, parts, and kits.

Take your time! When you work your way through these building instructions, keep an eye out for the following important indicators below:

• **RED TEXT** - This indicates important areas of the build process that should be observed.



Thread Lock icons

Thread lock is always used when a screw is inserted into any metal part. (Included with kit)



Grease icons

Grease is usually used on areas with movement and for sealing. (Included with kit)

YOUTUBE - We also have many useful build videos on Youtube, so be sure to check these out!
 https://www.youtube.com/c/teknorc

Additional equipment and parts needed:

- Paint for body
- .21 nitro engine, tuned pipe, manifold and glow plug
- High torque steering & brake servos (at least 300 oz/in)
- RX battery, switch and harness
- 1/8th scale tires, wheels & CA glue (or premounts)
- Fuel bottle, fuel, 1/8th buggy starter box and glow ignitor

Tools needed:

- Hex drivers 1.5mm (TKR1104), 2.0mm (TKR1105), 2.5mm (TKR1106)
- Nut drivers 5.0mm (TKR1107), 5.5mm (TKR1108), 7.0mm (TKR1109)
- Hobby knife
- Needle-nose pliers
- Shock tool (TKR1115) OR adjustable (Crescent) wrench (for shock assembly)
- 17mm Wheel Wrench (TKR1116)
- 4mm turnbuckle wrench (TKR1103) 5.5/7.0 two sided wrench (TKR1119)

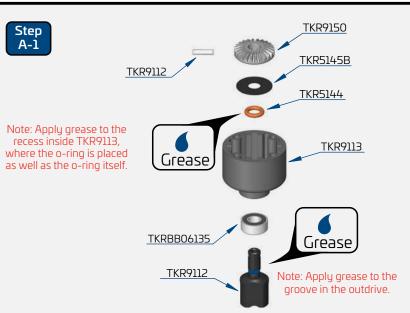
Disclaimer: Tekno RC is not responsible or liable for any property or personal damage, loss, or injury incurred as a result of using this product. This kit is meant for use by persons 14 years of age or older and in the strict confines of a legally permitted RC track or facility.

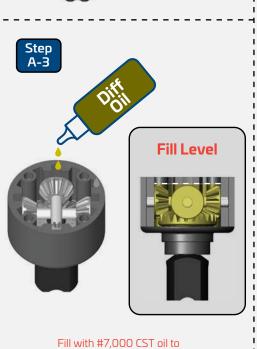
Warnings: Always double-check that your radio gear is working properly before operating vehicle. Never operate the vehicle indoors (unless the RC track is an indoor facility). Use caution while operating vehicle so as not to collide with people who may be turn marshalling or who might otherwise not be aware that a fast moving RC vehicle is in the vicinity.

Warranty: We warrant that the parts included in this kit are free from defects. If you find a defective part in your kit, please contact us at **info@teknorc.com** and we will help to resolve the issue. If you modify any part prior to contacting us, the warranty claim will be void. We do not warranty parts that may be broken during operation of the vehicle or otherwise. Refer to the end of this instruction manual for a listing of spare/replacement and option parts.

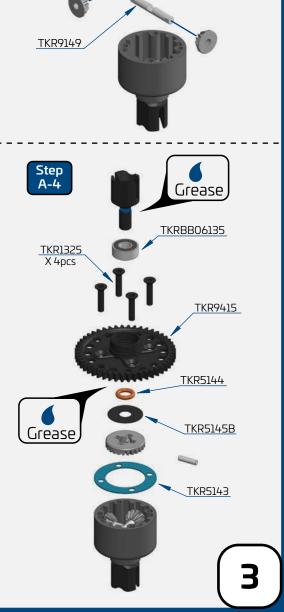
All spare parts and other info are available on our website (www.teknorc.com) and through our network of domestic and international dealers and distributors.

Renter Differential (overview) TKR9150 TKR9145 TKR9145 TKR9149 TKR9149





1mm below full DO NOT OVER FILL



TKR9150

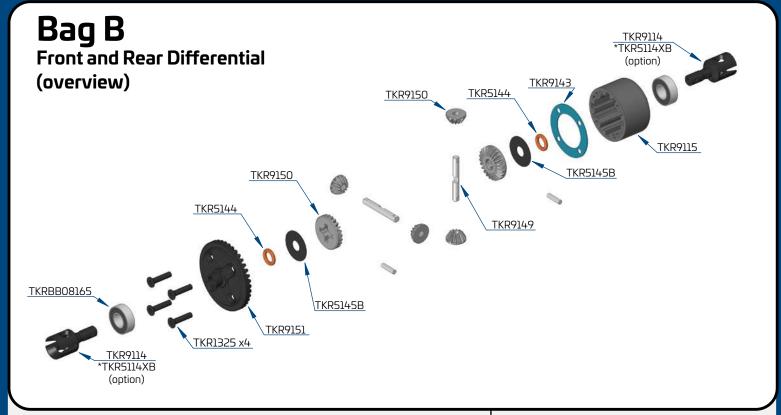
Step A-2

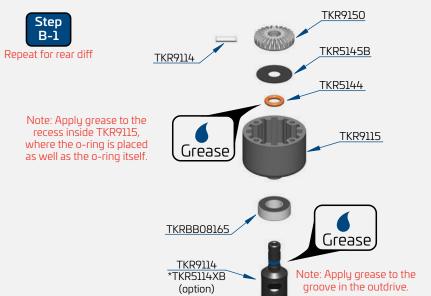


TKRBB06135 Ball Bearing (6x13x5)

х2

TKR1325 M3x14mm Flat Head Screw



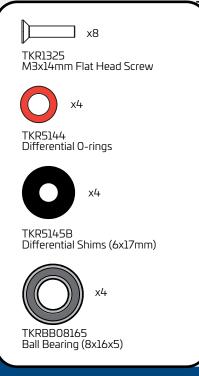




TKR9150

Step B-2

Repeat for rear diff

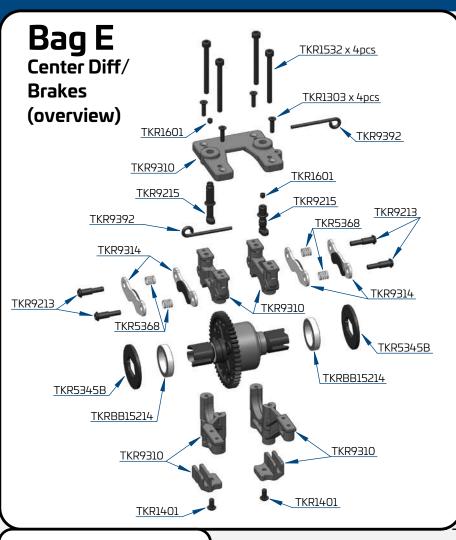


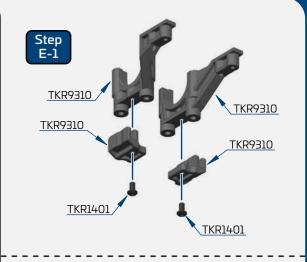


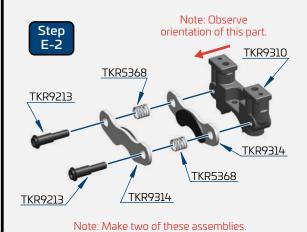
DO NOT OVER FILL

Bag C Front Gearbox (overview) TKR9012 TKR9268 TKRBB05145 TKR9296 TKR1212 TKR8727 TKR9153 TKR1226 TKR9012 TKRBB05114 TKR1525 x4pcs TKR9017 TKR1301 TKR1525 TKR1301 TKR1222 Step C-2 Thread Lock TKR1603 TKR9012 TKR9012 TKR1525 TKR9296 TKR9012 TKR1226 TKRBB05114 Grease TKR1222 Note: Apply a small amount of black grease TKRBB05145 Note: TKR1222 may TKR9153 not be required. Check to the ring gear teeth. fitment and add if needed. TKR1212 M4 Lock Nut Flange xl TKR1212 TKR9268 TKR1226 M5x7x.2mm Shim TKR8727 TKR1222 13x16x.1mm Shim _____ x2 TKR1301 TKR1525 x4pcs M2.5x6mm Flat Head Screw **T** x6 TKR1525 M3x14mm Cap Head Screw Step C-4 ×l TKR1603 M5x4mm Set Screw TKRBB05114 Ball Bearing (5x11x4) TKR9017 TKR1301 Note: Do not Over-tighten. TKRBB05145 Ball Bearing (5x14x5) TKR1301

Bag D Rear Gearbox (overview) TKR9016 TKRBB05145 TKR8727X TKR9295 TKR1212 TKR9181 TKR9153 TKR1226 TKR1525 TKRBB05114 TKR9017 TKR9181 TKR1301 TKR1222 TKR9016 TKR1301 TKR1525 TKR92695 TKR1525 TKR1529 * TKR1603 Step Step D-2 Thread TKR1226 Lock D-1 TKRBB05114 TKR9295 TKR9016 TKR1525 X2 TKR9016 TKR1201 M3 Locknut Black TKRBB05145 TKR9153 Grease TKR1222 Note: Apply a small TKR1212 Note: TKR1222 may amount of black grease M4 Lock Nut Flange not be required. Check to the ring gear teeth. fitment and add if needed. х2 TKR1222 TKR9269S TKR8727X Step 13x16x.1mm Shim D-3 TKR1212 xl TKR1525 TKR1226 M5x7x.2mm Shim TKR1201 TKR9181 TKR1301 M2.5x6mm Flat Head Screw TKR9181 х6 TKR1529 TKR1525 M3x14mm Cap Head Screw **]** x3 M3x20mm Cap Head Screw D-4 xl TKR1603 M5x4mm Set Screw TKR1529 TKRBB05114 Ball Bearing (5x11x4) TKR9017 TKR1301 TKR1525 TKR1301 TKRBB05145 Ball Bearing (5x14x5) Note: Do not Over-tighten.









Note: Align levers as shown here.

___ x4

TKR1303 M2.5x10mm Flat Head Screw

x4

TKR1344 M4x12mm Flat Head Screw

] x2 TKR1401

M3x6mm Button Head Screw

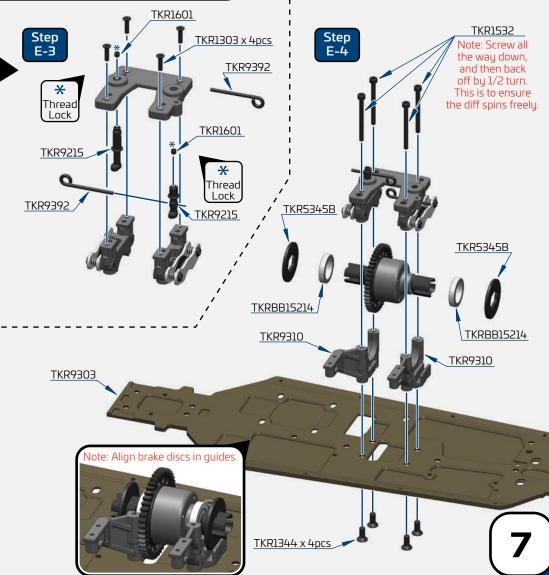
TKR1532 M3x35mm Cap Head Screw

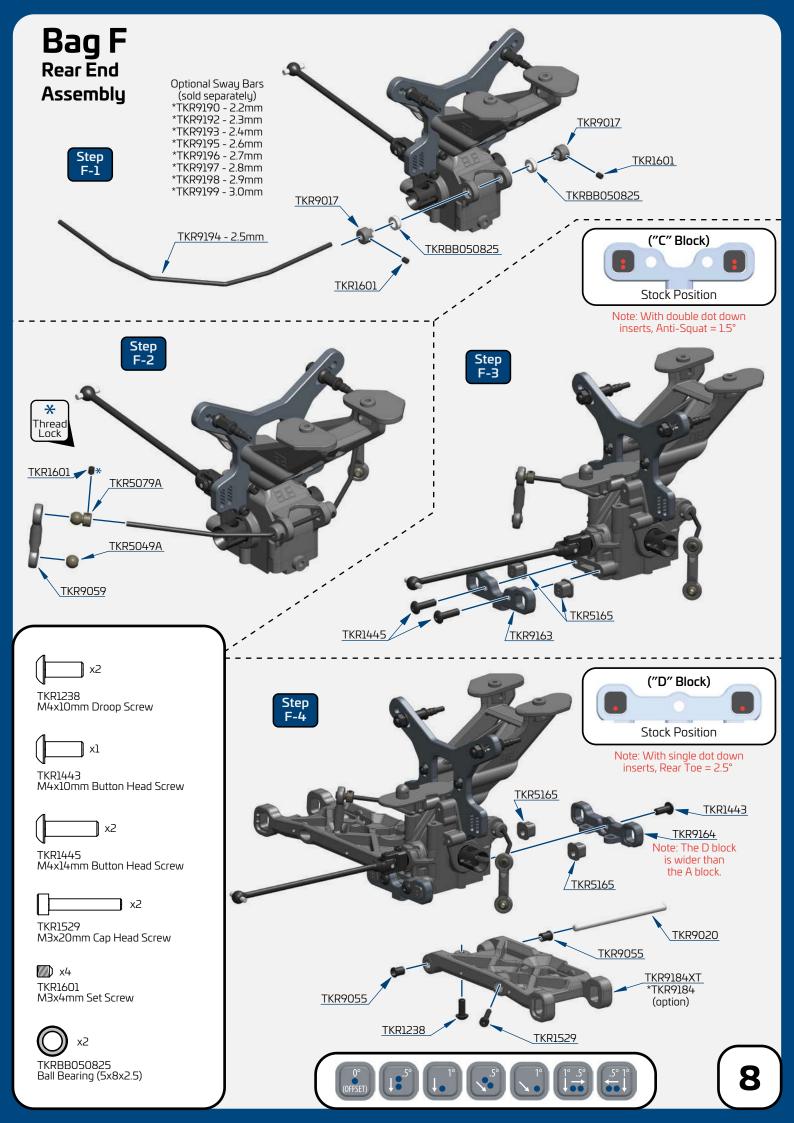
X2

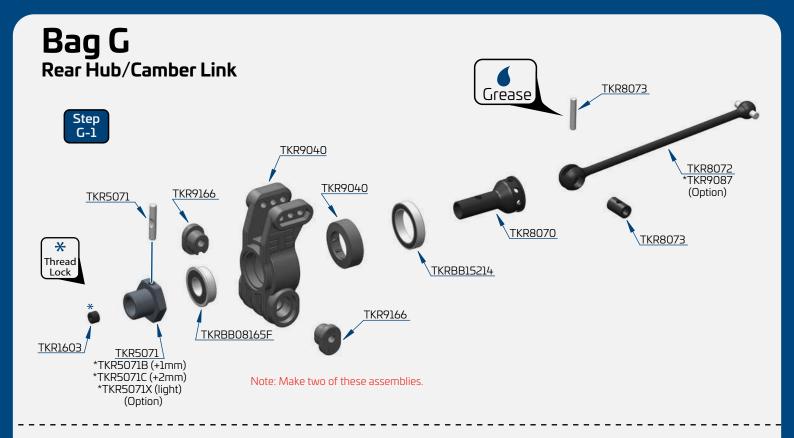
TKR1601 M3x4mm Set Screw

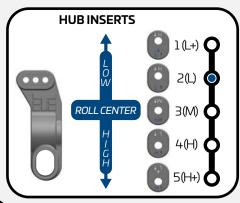


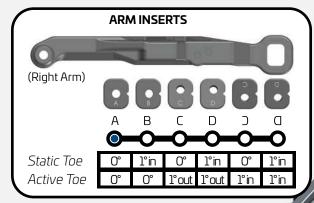
TKRBB15214 Ball Bearing (15x21x4)







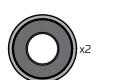






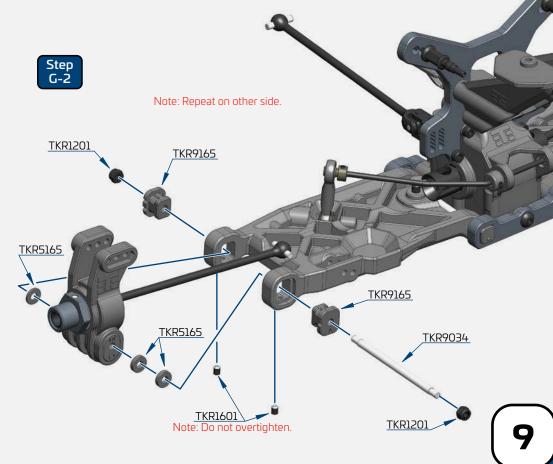


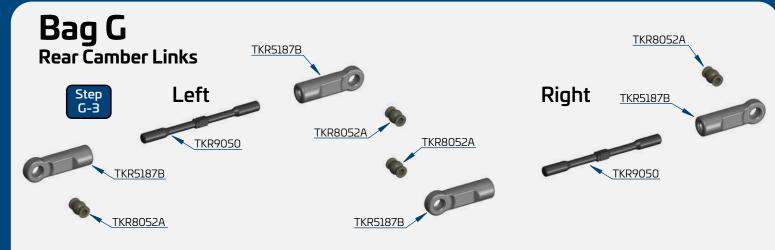




TKRBB08165F Flanged Ball Bearing (8x16x5)

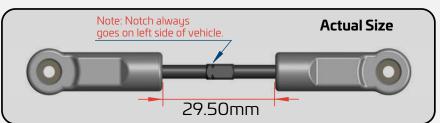


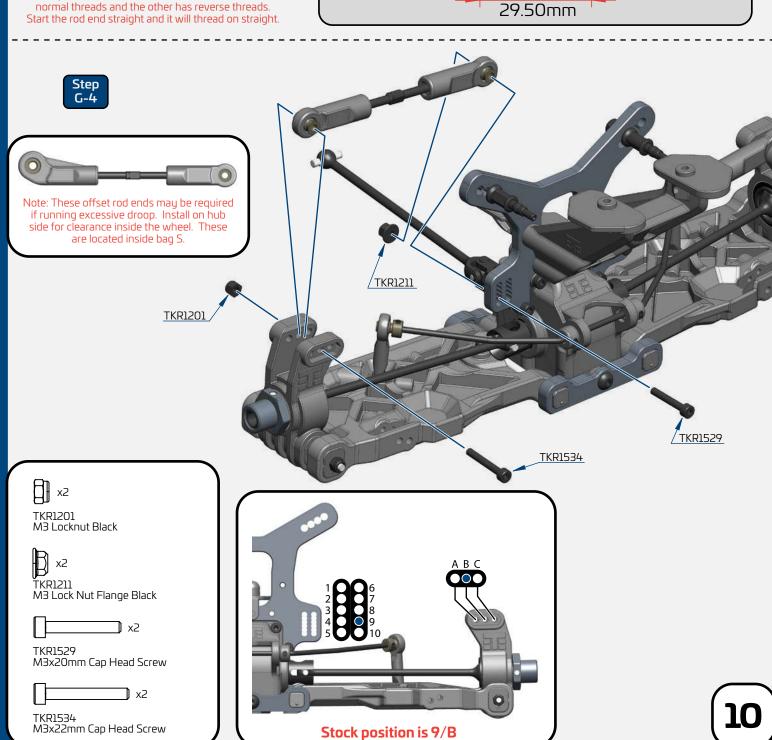


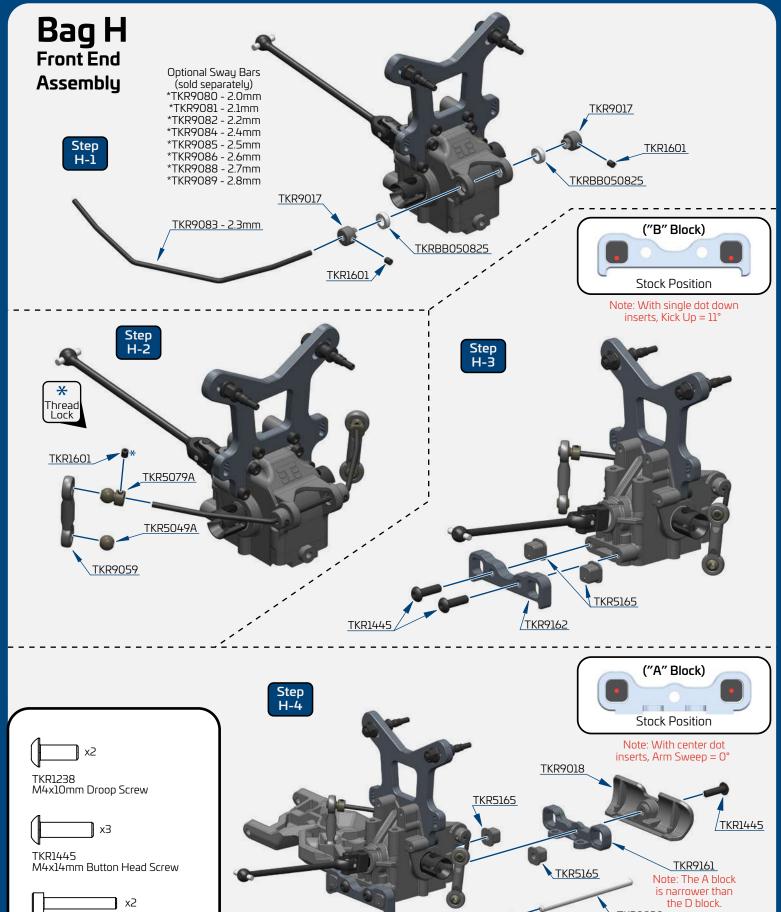


Build Tip: Use some grease or Chapstick on the threads to help prevent "pop-off" when adjustments are being made.

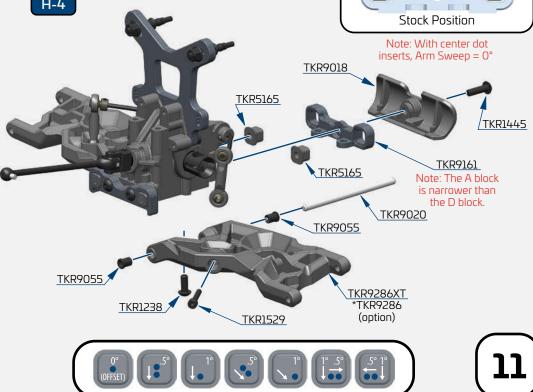
Build Note: Hold the turnbuckle stationary with pliers and push the rod end hard onto the turnbuckle while turning at the same time. Keep in mind that one end of the turnbuckle has normal threads and the other has reverse threads. tart the rod end straight and it will thread on straigh











Bag I Front CVA / Spindle & **Carrier Assembly**

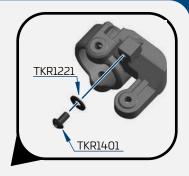
TKR8073





DO NOT SKIP THIS STEP!

Note: These are steering stop screws. They provide a mechanical limit to the steering throw and make the car easier to drive by greatly improving the consistency of the steering.







TKR1221 M3x8mm Washer



TKR1401 M3x6mm Button Head Screw



TKR1601 M3x4mm Set Screw



TKR1603 M5x4mm Set Screw



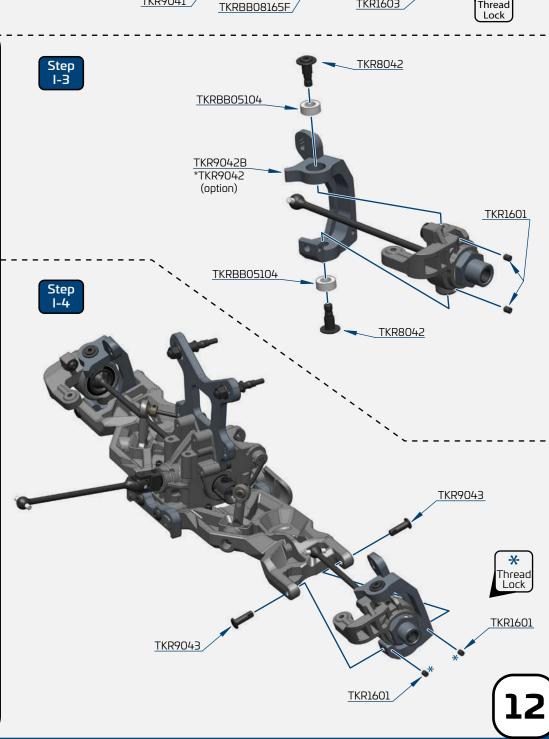
TKRBB05104 Ball Bearing (5x10x4)

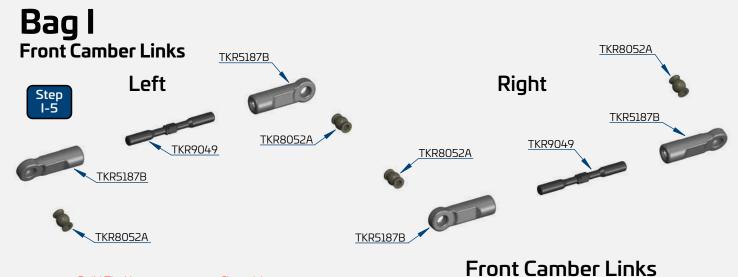


TKRBB08165F Flanged Ball Bearing (8x16x5)



TKRBB15214 Ball Bearing (15x21x4)





Build Tip: Use some grease or Chapstick on the threads to help prevent "pop-off" when adjustments are being made.

Build Note: Hold the turnbuckle stationary with pliers and push the rod end hard onto the turnbuckle while turning at the same time.

Keep in mind that one end of the turnbuckle has normal threads and the other has reverse threads.

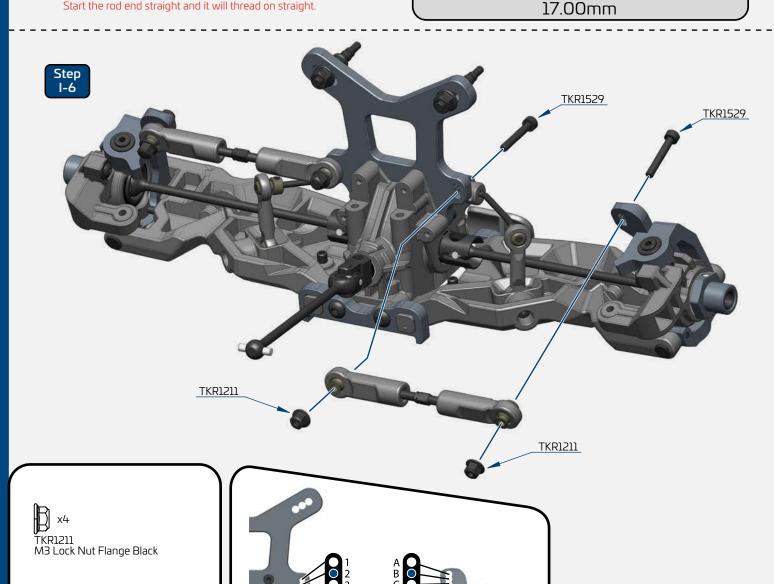
Start the rod end straight and it will thread on straight.

x4

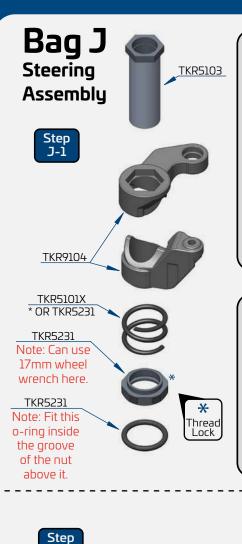
M3x20mm Cap Head Screw

TKR1529



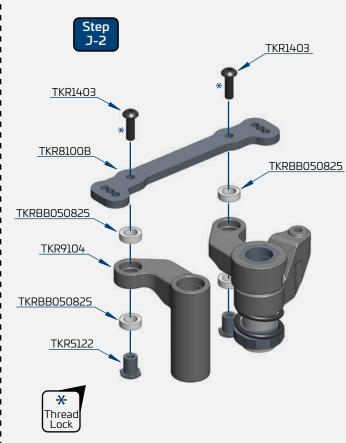


Stock position is 2/B











x2

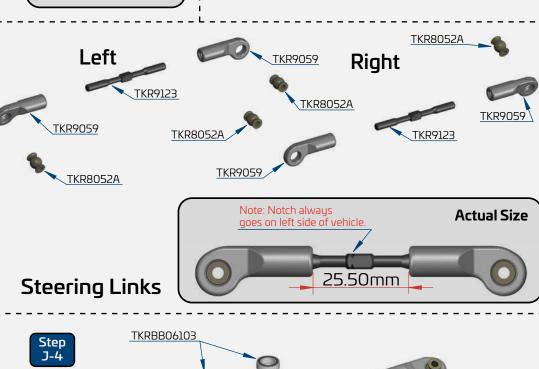
M3x20mm Cap Head Screw

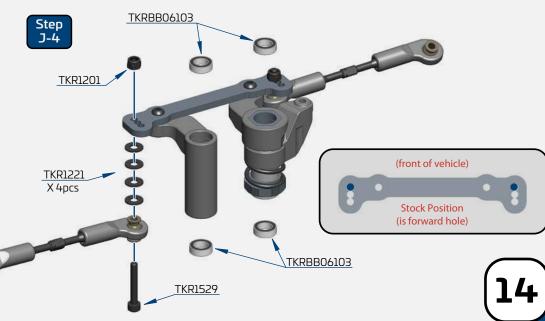
TKRBB050825 Ball Bearing (5x8x2.5)

TKRBB06103

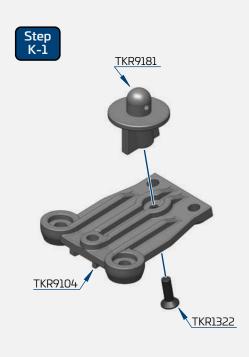
Ball Bearing (6x10x3)

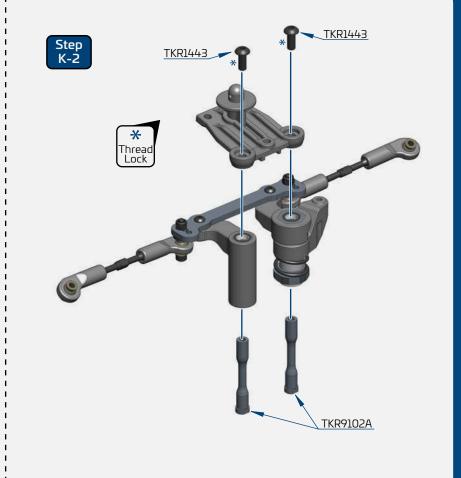
TKR1529

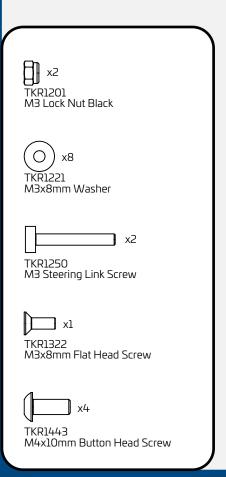


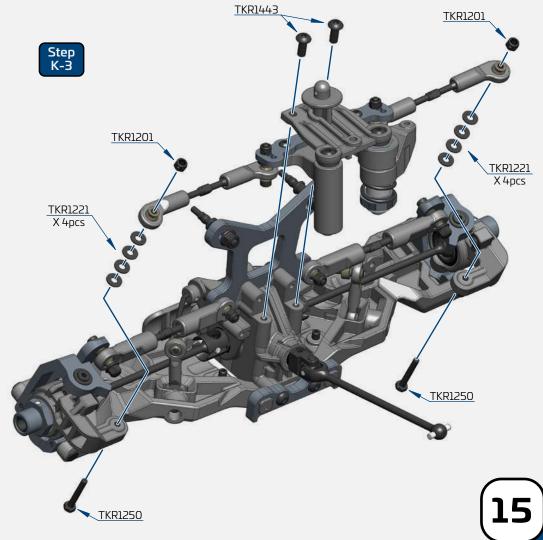


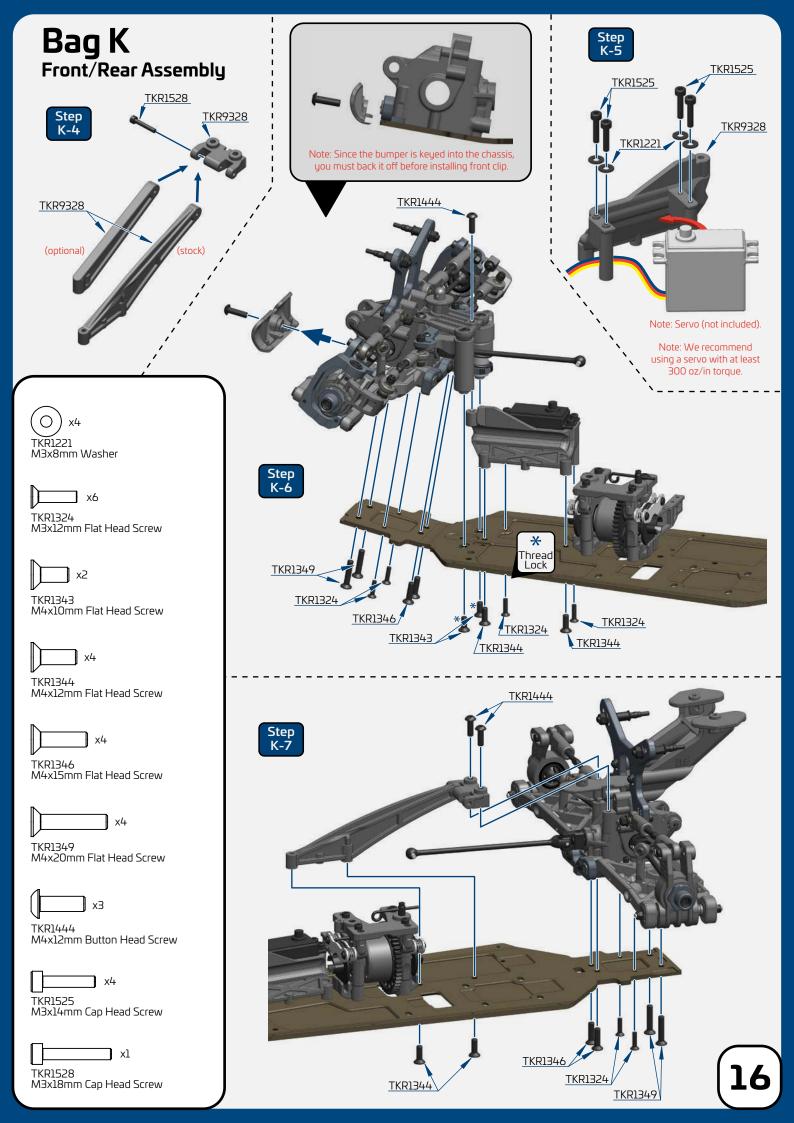
Bag K Front End Assembly











Bag L Front Shock Assembly





Note: Bottom guide is shorter in the front shocks.





Stock front ride height is 24mm

Shock length (droop) is 117mm



Refer to filling instructions on page 19 during this step.



Note: The kit supplied oil is a great starting point when the ambient temperature is ~75° F.

If it is cooler you may need to use thinner oil. Llkewise, if it is warmer you may need to use thicker oil.

Use #650 CST oil FRONT

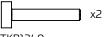








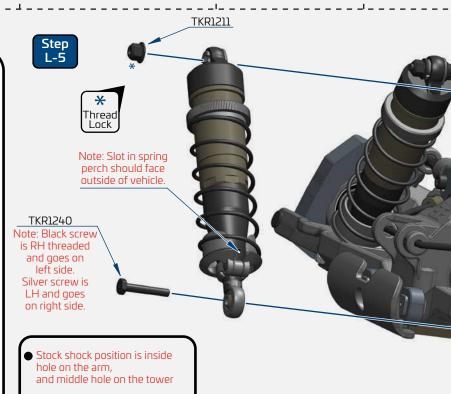




TKR1240 M3x18mm Shock Mnt Screw

TKR1248
M2x4mm Emulsion Screw

x2
TKR1605
M3x10mm Set Screw



Bag MRear Shock Assembly





Note: Bottom guide is longer in the rear shocks.







Refer to filling instructions on page 19 during this step.



Note: The kit supplied oil is a great starting point when the ambient temperature is ~75° F.

If it is cooler you may need to use thinner oil. Llkewise, if it is warmer you may need to use thicker oil.

Use #550 CST oil REAR

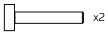












TKR1240 M3x18mm Shock Mnt Screw

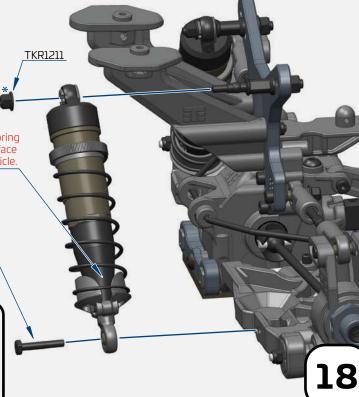
TKR1248
M2x4mm Emulsion Screw

x2
TKR1605
M3x10mm Set Screw





- Stock shock position is inside hole on the arm, and 2nd hole from the inside on the tower
- Stock rear ride height is 26mm
- Shock length (droop) is 122mm



Shock Filling Instructions

For both front and rear shocks

We've found it's easiest to complete steps 1 & 2 on each shock before moving on to step 3. By the time you've finished step 2 on the last shock, the first one will be ready for step 3.

Step 1. Insert the four larger o-rings into the emulsion caps and set aside. Install the small o-rings onto the small emulsion screws by placing the o-rings on a pit mat or towel and pressing the screws into the o-rings (add 1 small drop of oil onto the seal to help make the screw slide in easier).

Step 2. Fill shock with oil all the way to the top and pump the shock shaft up and down 3-5 times.

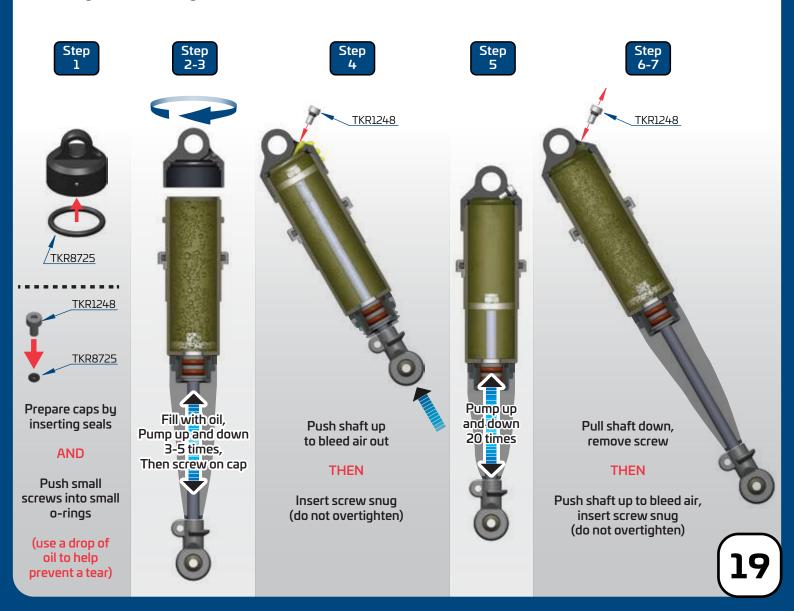
Step 3. Screw on the cap all the way tight (shock tool TKR1115 is helpful for holding the shock body). Be careful to not cross-thread the caps. Start by turning in the oposite direction before tightening.

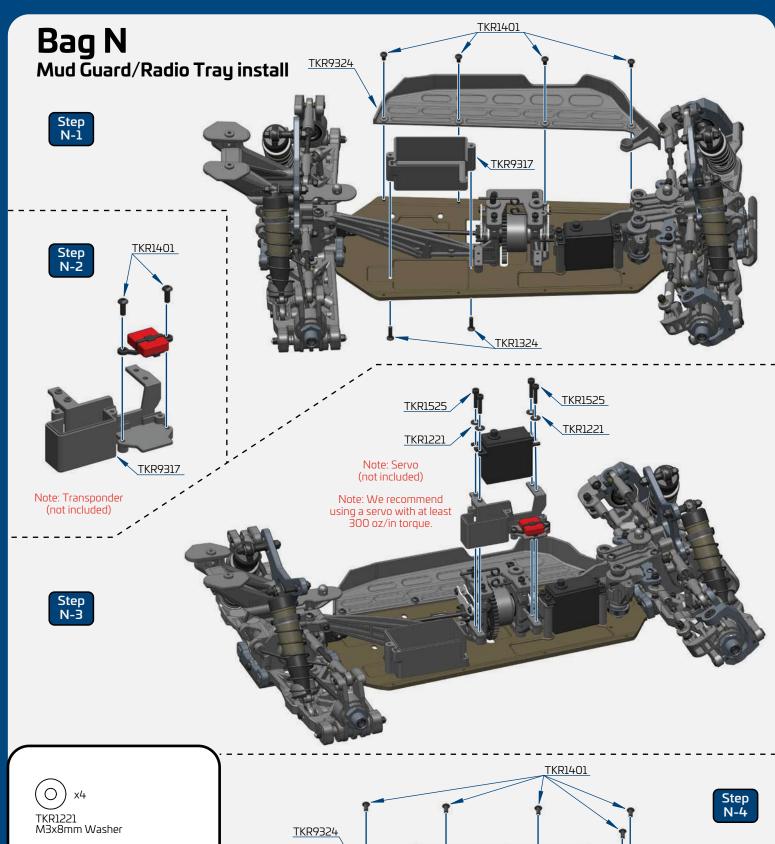
Step 4. With the shock at about a 45° angle, push and hold the shock shaft to the top of the stroke and insert the prepared emulsion screw/seal. Oil should leak out during this process. If it does not, add more oil. Tighten the screw until snug (do not over-tighten). Wipe off excess oil before moving on to step 5.

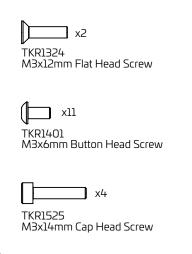
Step 5. Pump the shock shaft up and down about 20 times vigorously. This emulsifies the oil.

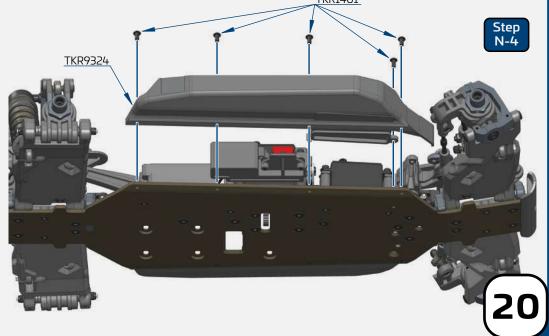
Step 6. With the shock shaft fully extended, remove the emulsion screw from the cap to do the final bleed.

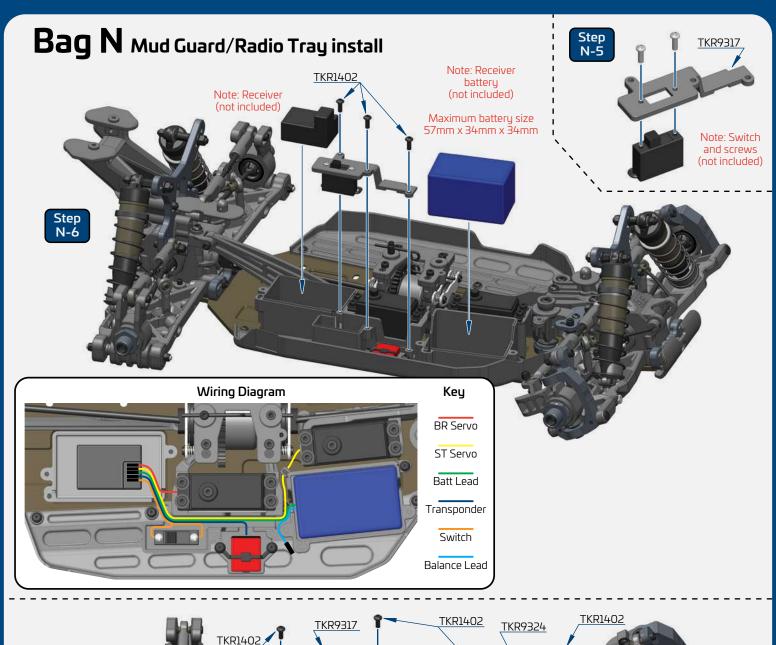
Step 7. With the shock at about a 45° angle, push and hold the shock shaft to the top and insert the prepared emulsion screw/seal again. Oil will leak out during this process. Finish by tightening the screw until snug (do not over-tighten).

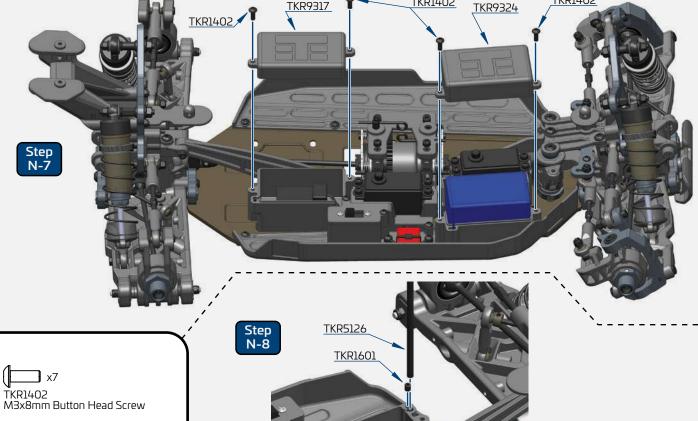




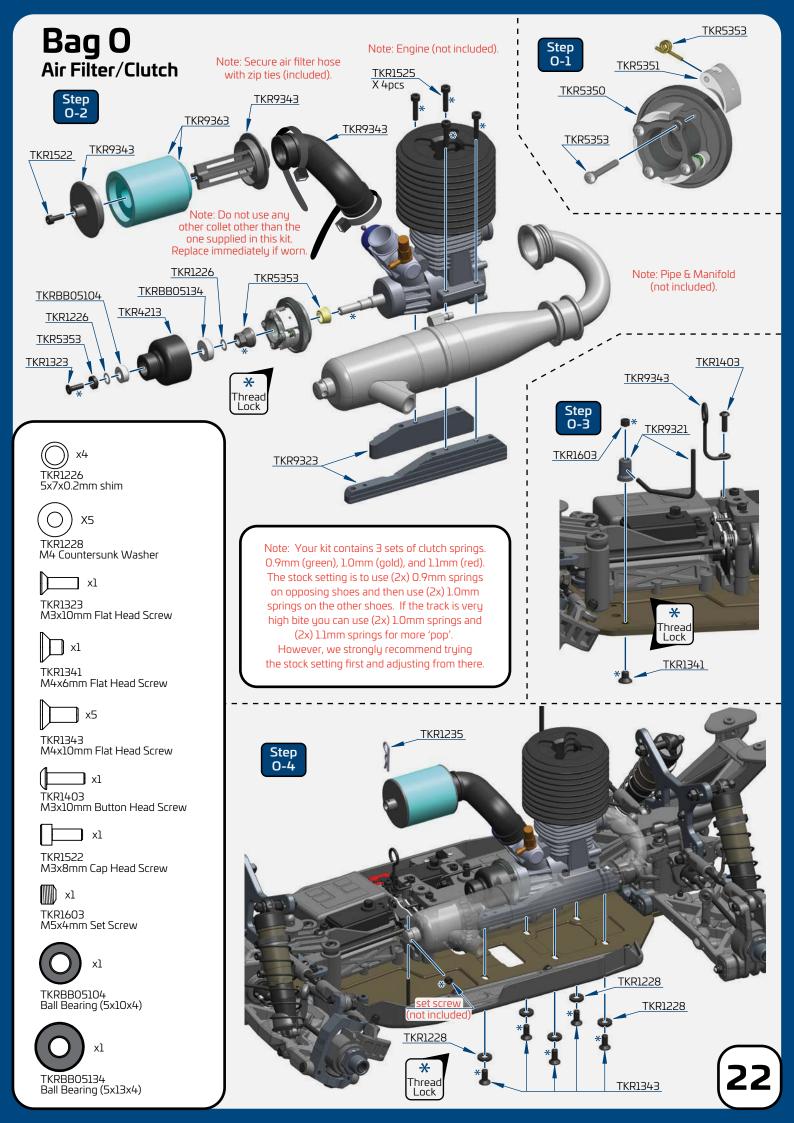






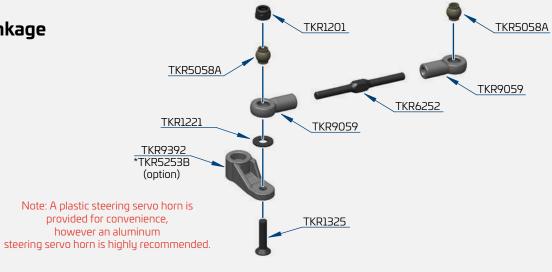


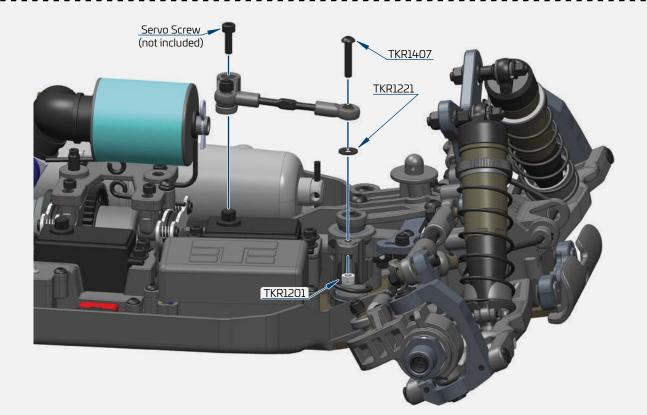




Bag PSteering Linkage







Step P-2





TKR1201 M3 Lock Nut Black



) x2

TKR1221 M3x8mm Washer



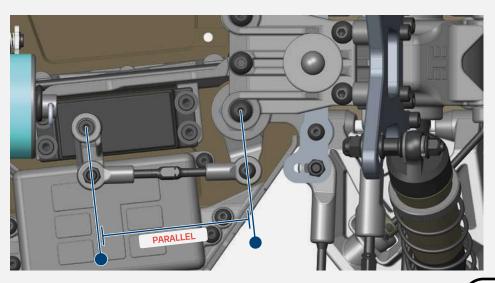
xl

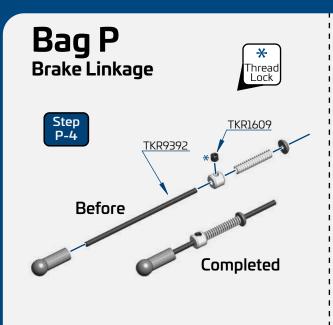
TKR1325 M3x14mm Flat Head Screw

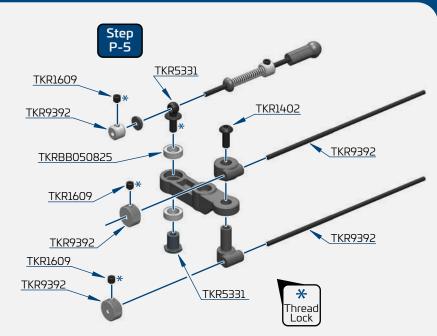


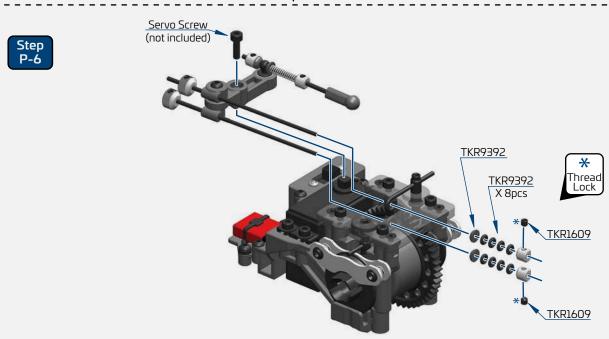
xl

TKR1407 M3x16mm Button Head Screw

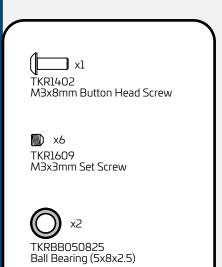


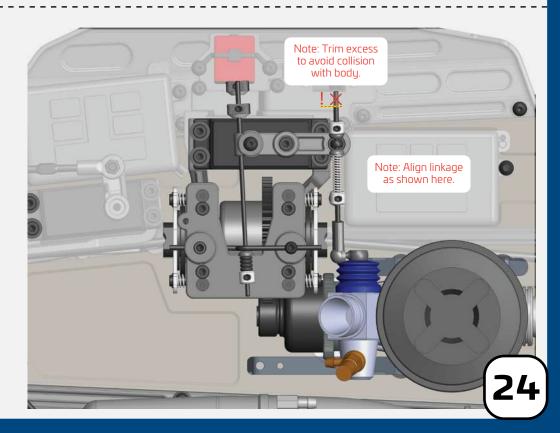


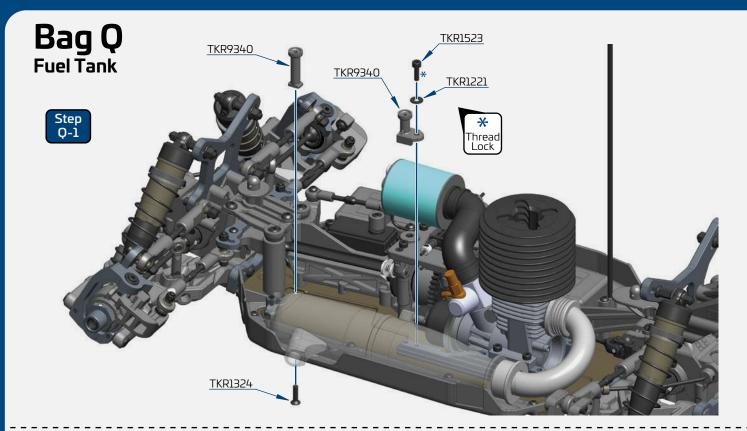


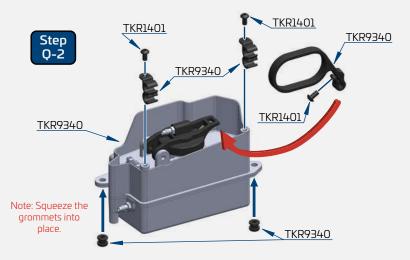


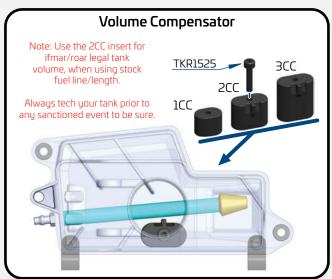


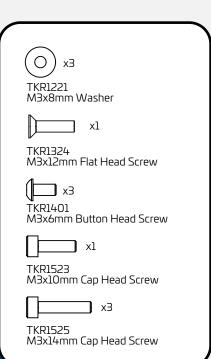


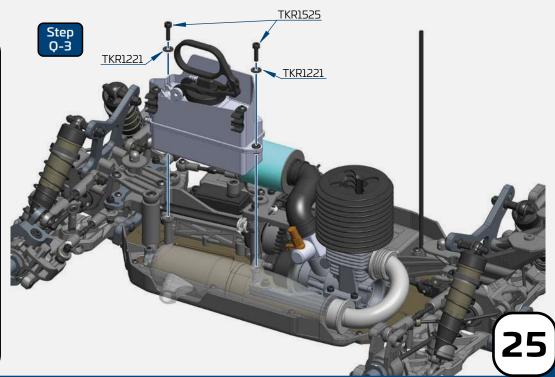










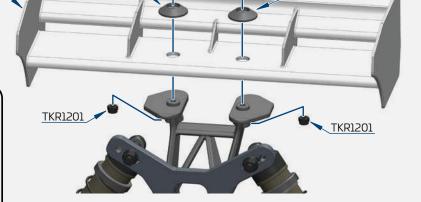


Bag R Final Assembly



TKR8292W *TKR8292K *TKR8292Y (Option)

Wing Hole Options (Use Dimples as Hole Cutting Guides) Most Downforce (Use as many holes as you see fit to fine tune the amount of downforce the wing creates.) Least Downforce



TKR1220

TKR9181

TKR1325

TKR1220

TKR9181









TKR1201 M3 Lock Nut Black



X2

TKR1220 M4 Countersunk Washer

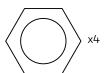


x2

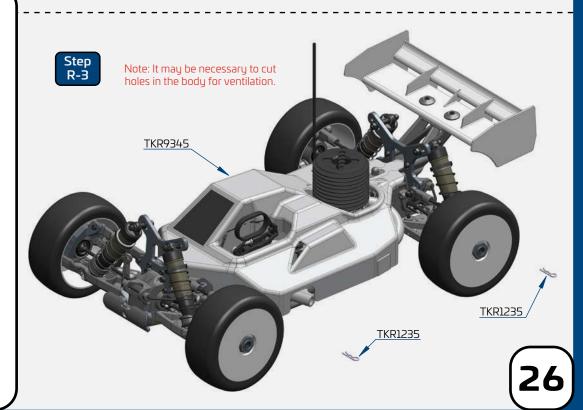
TKR1325 M3x14mm Flat Head Screw



TKR1235 Body Clip



TKR5116 Wheel Nut



TKR9300 - NB48 2.0 1/8th 4WD Competition Nitro Buggy Kit

Differential List TKR4213 - Clutch Bell (13t) TKR5144 – Differential O-Rings (6pcs) TKR5145B – Differential Shims (revised, 6x17mm, 6pcs) TKR9112 - Differential Outdrives (center, NB/NT48 2.0, 2pcs) TKR5049A – Pivot Balls (6.8mm, no flng, sway bar, shck ends, almnm, 4pcs) TKR5058A – Pivot Balls (5.8mm, no flange, brake/steering link, aluminum, 4pcs) TKR5071 – Wheel Hubs (17mm, aluminum, gun metal ano, w/pins, 2pcs) TKR5079A – Stabilizer Balls (6.8mm, sway bars, aluminum, 4pcs) TKR5101X - Servo Saver Spring (HD, EB48, SCT410, NB48) TKR5103 – Servo Saver Post (aluminum, gun metal ano) TKR5116 – Wheel Nuts (17mm, serrated, gun metal ano, M12x1.0, 4pcs) TKR9113 - Differential Outdrives (Cellier, NB/NT48 2.0) TKR9114 - Differential Case (center, NB/NT48 2.0, F/C/R EB/ET48 2.0, 2pcs) TKR9115 - Differential Outdrives (F/R NB/NT48 2.0, F/C/R EB/ET48 2.0) TKR9143 - Differential Seals (2.0, 3pcs) TKR9149 - Differential Cross Pins (2.0, 6pcs) TKR9150 - Differential Gear Set (internal gears only, 2.0) TRR5116 - Witer Nds (17/1m), Seriated, guirnied and, MIZXLO, 4PLS) TRR5122 - Steering Rack Bushings (aluminum, gun metal ano, 2pcs) TRR5126 - Antenna tube (universal, w/ caps, 5pcs) TKR5165 - V2 Hinge Pin Inserts, Wheelbase Shims (EB/NB/ET/NT/SCT) TKR5187B - Rod Ends (hard, 6.8mm, EB/NB/ET/NT48, 8pcs) TRR5231 - Servo Saver Nut and Spring TKR9151 - Differential Ring Gear (CNC, 40t, use with TKR9153) TKR9153 - Diff Pinion (12t, CNC, use with TKR9151) TKR9415 - Spur Gear (48t, steel, CNC, lightened, NB/NT 2.0) TKR5331 - Throttle Pivot Ball Assembly (CNC, NB48, NT48) TKR5345B - Brake Disc (steel, NB/NT, revised, 1pc) TKR5345B - Brake Disc (steel, NB/N1, revised, 1pc) TKR5350 - Flywheel (4-shoe) TKR5351 - Clutch Shoes (7075, 4pcs, NB48, NT48) TKR5353 - Clutch Springs and Hardware Set (NB48, NT48) TKR5368 - Brake Post Spring (NB/NT, 4pcs) TKR6252 - Turnbuckle (M3 thread, 40mm length, 2pcs) TKR8042 - Kingpin Shoulder Screws (EB/NB48.4, 4pcs) TKR8052A - Pivot Balls (6.8mm, camber, str links, almnm, centered, 4pcs) Hardware List TKR1200 – M2.5 Locknuts (zinc finish, 10pcs) TKR1201 – M3 Locknuts (black, 10pcs) TKR1211 – M3 Locknuts (flanged, black, 10pcs) TKR1212 - M4 Locknuts (flanged, black, serrated, 10pcs) TKR1220 – M3 Countersunk Washers (aluminum, natural, 10pcs) TKR1221 – M3x8mm Washer (black, 10pcs) TKR1222 – 13x16x.1mm Diff Shims (10pcs) TKR1226 - 5x7x.2mm shims (10pcs) TKR8070 - Stub Axles (hardened steel, 2pcs) TKR8072 - Driveshafts (f/r, hardened steel, 2pcs) TKR8073 - CV Rebuild Kit (front/rear, for 2 axles) TKR1228 - M4 Countersunk Washer (black, 10pcs) TKR1235 – Body Clips (10pcs) TKR1238 - Droop Adjustment Screws (M4x10mm, 8pcs) TKR8100B – Ackerman Plate (7075, EB/NB48 2.0) TKR8292W - Lightweight Wing (ROAR/IFMAR legal, white) TKR9012 - Gearbox (front, 2.0) TKR1240 - Lower Shock Mount Screws (2 CW thread, 2 CCW thread, EB/NB/SCT) TKR1248 – M2x4mm Cap Head Screws (black, 10pcs) TKR1250 – Steering Link Screws (black, steel, 2pcs) TKR9016 - Gearbox (rear, 2.0) TKR9017 - Sway Bar and Bulkhead Acc (2.0) TKR1301 - M2.5x6mm Flat Head Screws (black, 10pcs) TKR1303 - M2.5x10mm Flat Head Screws (black, 10pcs) TKR9018 - Front Bumper (2.0, 2pcs) TKR9018 - Front Bumper (2.0, 2pcs) TKR9034 - Hinge Pins (inner, front/rear) TKR9034 - Hinge Pins (outer, rear, 2.0, 2pcs) TKR1322 – M3x8mm Flat Head Screws (black, 10pcs) IKK9034 - Hinge Pins (outer, rear, 2:0, 2pcs) TKR9040 - Rear Hubs and Bearing Spacers (L/R, 2.0) TKR9041 - Spindles and Bearing Spacers (L/R, 2.0) TKR9042 - Spindle Carriers (L/R, 7075, 18 degree, 2.0) TKR9043 - Spindle Carrier Hinge Pins (steel, 2.0, 4pcs) TKR9049 - Turnbuckle (M5 thread, 50mm length, 4mm adjustment, 2pcs) TKR9050 - Turnbuckle (M5 thread, 65mm length, 4mm adjustment, 2pcs) TKR1323 – M3x10mm Flat Head Screws (black, 10pcs) TKR1324 - M3x12mm Flat Head Screws (black, 10pcs) TKR1325 - M3x14mm Flat Head Screws (black, 10pcs) TKR1341 – M4x6mm Flat Head Screws (black, 10pcs) TKR1343 - M4x10mm Flat Head Screws (black, 10pcs) TKR1344 - M4x12mm Flat Head Screws (black, 10pcs) TKR1344 - M4x15mm Flat Head Screws (black, 10pcs) TKR1349 - M4x20mm Flat Head Screws (black, 10pcs) TKR9059 - Rod End Set (brake/steering/sway bar linkage, 2.0) TKR9083 - Sway Bar (front, 2.3mm) TKR9102A - Steering Posts (aluminum, gun metal ano) TKR1401 - M3x6mm Button Head Screws (black, 10pcs) TKR1402 - M3x8mm Button Head Screws (black, 10pcs) TKR1403 – M3x10mm Button Head Screws (black, 10pcs) TKR9104 - Steering Posts (aluminum, gun metal and) TKR9104 - Bell Cranks and Top Plate (2.0) TKR9123 - Turnbuckle (M4 thread, 50mm length, 4mm adjustment, 2pcs) TKR9161 - Hinge Pin Brace (CNC, 7075, EB/NB48 2.0, A Block) TKR9162 - Hinge Pin Brace (CNC, 7075, EB/NB48 2.0, B Block) TKR9163 - Hinge Pin Brace (CNC, 7075, EB/NB48 2.0, C Block) TKR9164 - Hinge Pin Brace (CNC, 7075, EB/NB48 2.0, D Block) TKR9165 - Rear Arm Hinge Pin Inserts (2.0) TKP9165 - Pasar Hull Poll Center (1serts (2.0) TKR1407 - M3x16mm Button Head Screws (black, 10pcs) TKR1443 - M4x10mm Button Head Screws (black, 10pcs) TKR1444 - M4x12mm Button Head Screws (black, 10pcs) TKR1445 - M4x14mm Button Head Screws (black, 10pcs) TKR1522 - M3x8mm Cap Head Screws (black, 10pcs) TKR1523 - M3x10mm Cap Head Screws (black, 10pcs) TKR1525 - M3x14mm Cap Head Screws (black, 10pcs) TKR1528 - M3x18mm Cap Head Screws (black, 10pcs) TKR1529 - M3x20mm Cap Head Screws (black, 10pcs) TKR9166 - Rear Hub Roll Center Inserts (2.0) TKR9181 - Wing Mount and Body Mounts (2.0) TKR9184XT - Suspension Arms (rear, extra tough, EB/NB48 2.0) TKR9194 - Sway Bar (rear, 2.5mm) TKR9213 - Brake Posts (steel, 4pcs) TKR1532 - M3x35mm Cap Head Screws (black, 10pcs) TKR1534 – M3x22mm Cap Head Screws (black, 10pcs) TKR1601 - M3x4mm Set Screws (black, 10pcs) TKR9213 - Brake Posts (steel, 4pcs) TKR9215 - Brake Cam Set (f/r, 10 degree offset, steel, 2pcs) TKR9268 - Shock Tower (front, 7075 CNC, gun metal ano, EB/NB48 2.0) TKR92695 - Shock Tower (rear, short, 7075 CNC, gun metal ano, EB/NB48 2.0) TKR9286XT - Suspension Arms (front, extra tough, EB/NB48 2.0) TKR9295 - Universal Driveshaft (center, rear, 109mm, NB48 2.0) TKR9296 - Universal Driveshaft (center, front, 87.5mm, NB/NT 2.0) TKR9303 - Chassis (7075, 3mm, hard anodized, lightened, NB48 2.0) TKR9310 - Split Center Diff Mount (NB/NT48 2.0) TKR9317 - Radio Box and Throttle Servo Mount (NB/NT48 2.0) TKR9317 - Radio Box and Throttle Servo Mount (NB/NT48 2.0) TKR9321 - Exhaust Wire Mount Set (CNC, NB/NT48 2.0) TKR9323 - Engine Mounts (CNC, 7075, NB/NT48 2.0) TKR9324 - Mud Guard and Battery Box Set (L/R, NB/NT48 2.0) TKR1603 - M5x4mm Set Screws (black, 10pcs) TKR1605 - M3x10mm Set Screws (black, 10pcs) TKR1609 - M3x3mm Set Screws (black, 10pcs) TKR1103 – Turnbuckle Wrench (4mm, 5mm, hardened steel) TKR1107 – XT Nut Driver (5.0mm , adjustable length, 4mm shank) TKR1108 – XT Nut Driver (5.5mm , adjustable length, 4mm shank) TKR1111 - XT Tuning Screwdriver (adjustable length, 4mm shank) TKR1115 - Pivot Ball and Shock Multi-tool (aluminum) TKR1116 - 17mm Wheel Wrench, Shock Cap Tool TKR9324 - Engine Mounts (LNL, VJV3, NB/N148 2.0) TKR9324 - Mud Guard and Battery Box Set (L/R, NB/NT48 2.0) TKR9328 - Chassis Brace Set (NB/NT48 2.0) TKR9340 - Fuel Tank and Accessories (NB48 2.0, IFMAR legal) TKR9345 - Air Filter Set (hose, filter, housing, NB/NT48 2.0) TKR9345 - Body (NB48 2.0, w/ window mask) TKR9349 - Decal Sheet (NB48 2.0) IRK1II6 – 1/mm Wheel Wrench, Shock Cap 1001 TKR1II9 – 5.5mm / 7.0mm Wrench (hardened steel) TKR5071B – Wheel Hubs (17mm, alum, ltnd, gun metal ano, 1mm off, w/pins, 2pcs) TKR5071C – Wheel Hubs (17mm, alum, ltnd, gun metal ano, 2mm off, w/pins, 2pcs) TKR5071X – Wheel Hubs (aluminum, lightened, gun metal ano, w/pins, 2pcs) TKR5114XB - Differential Outdrives (front/rear, revised, lightened) TKR5253B – Aluminum Servo Horn (25t spline, M3 clamp, double hole arm) TKR5253B – Aluminum Servo Horn (25t spline, M3 clamp, doubl TKR6003 – Shock Caps (aluminum, gun metal ano, 2pcs, EB48) TKR6003B – Shock Caps (aluminum, non-vented top, 2pcs) TKR6009B – Shock O-Ring Set (16pcs) TKR6017T – Shock Shafts w/ TiNi coating (rear, steel, 2pcs) TKR6160 – Shock Piston Blanks (CNC, flat/tapered, 16 dimples) TKR6163 – Shock Piston Blanks (CNC, flat/flat, 16 dimples) TKR8292Y - Lightweight Wing (ROAR/IFMAR legal, yellow) TKR8292K - Lightweight Wing (ROAR/IFMAR legal, black) TKR90400 - Aluminum Rear Hubs (I /R 7075 gun metal and 2 TKR9363 - Air Filter Foams (inner, outer, pre-oiled, 3pcs each, NB/NT48 2.0) TKR9392 - Throttle, Brake Linkage (NB/NT48 2.0) TKRBB050825 – Ball Bearing (5x8x2.5mm, 4pcs) TKRBB05104 – Ball Bearing (5x10x4, 4pcs) TKRBB05114 – Ball Bearing (5x11x4, 4pcs) TKRBB05134 – Ball Bearing (5x13x4, 4pcs) TKRBB05145 - Ball Bearing (5x14x5, shielded, 4pcs) TKRBB05143 - Ball Bearing (6x10x3, 4pcs) TKRBB06103 - Ball Bearing (6x10x3, 4pcs) TKRBB06135 - Ball Bearing (6x13x5mm, 4pcs) TKRBB08165 - Ball Bearing (8x16x5, 4pcs) TKRBB08165F - Ball Bearing (8x16x5mm, flanged, shielded, 4pcs) TKRBB15214 - Ball Bearing (15x21x4, shielded, 4pcs) TKR9040A - Aluminum Rear Hubs (L/R, 7075, gun metal ano, 2.0) TKR9042 - Spindle Carriers (L/R, 7075, 15 degree, 2.0) TKR9080 - Sway Bar (front, 2.0mm) TKR9081 - Sway Bar (front, 2.1mm) TKR9082 - Sway Bar (front, 2.2mm) TKR9084 - Sway Bar (front, 2.4mm) TKR9085 - Sway Bar (front, 2.5mm) TKR9086 - Sway Bar (front, 2.6mm) TKR9087 - Universal Driveshaft Set (f/r, 96.5mm, 2.0, 2 pcs) TKR6009 – Shock O-Ring and Bladder Set (for 2 shocks) TKR6013 – Shock Adjustment Nuts (aluminum, gun metal ano, 2pcs) TKR6015 – Shock Cartridge Caps (aluminum, gun metal ano, 2pcs) TKR9088 - Sway Bar (front, 2.7mm) TKR9089 - Sway Bar (front, 2.8mm) TKR9174 - Rear Arm Mud Guards (for TKR9184, EB/NB48 2.0) TKR6015 – Shock Body (rear, aluminum, hard ano, 2pcs) TKR6016 – Shock Shafts (rear, steel, 2pcs) TKR6037 - Shock Spring Set (front, 1.5 x 8.0T, 70mm) TKR6039 - Shock Spring Set (front, 1.5 x 7.0T, 70mm) TKR6039 - Cooking Shock Rod End and Spring Perch Set (revised, EB/NB/ET/NT/SCT) TKR9184 - Suspension Arms (rear, EB/NB48 2.0) TKR9190 - Sway Bar (rear, 2.2mm) TKR9192 - Sway Bar (rear, 2.3mm) IRR614UC – Locking Shock Rod End and Spring Perch Set (revised, EB/NB/E1/N1/SC TKR6144 – Shock Boots (long length, EB/NB, 2pcs) TKR6146 – Shock Cartridge Set (CNC, Delrin, EB/NB/ET/NT/SCT) TKR6146B – Shock Cartridge Set (revised, CNC, Delrin, EB/NB/ET/NT/SCT) TKR6168 – Shock Pistons (CNC, flat/flat, 5x1.6 + 2x1.0) TKR8702 – Shock Caps (7075, emulsion/vented/standard, black ano, 2pcs) TKR8725 – Emulsion O-ring Set (4x cap seals, 8x emulsion o-rings, for 16mm shocks) TKR8727 - Shock Standoffs (2pcs, requires TKR8730) TKR9193 - Sway Bar (rear, 2.4mm) TKR9195 - Sway Bar (rear, 2.6mm) TKR9196 - Sway Bar (rear, 2.7mm) TKR9197 - Sway Bar (rear, 2.8mm) TKR9198 - Sway Bar (rear, 2.9mm) TKR9199 - Sway Bar (tear, 3.0mm) TKR9269 - Shock Tower (rear, 7075 CNC, gun metal ano, EB/NB48 2.0) TKR9286 - Suspension Arms (front, EB/NB48 2.0)

TKR8727X - Shock Standoffs (+4mm, requires TKR8730, fits TKR8702, TKR6003/B, 2pcs)

TKR8730 - Shock Cap Bushings (4pcs, requires TKR8727)

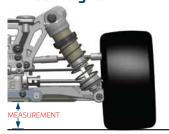
TKRBB12215 - Ball Bearing (12x21x5, shielded, 4pcs)

Setup Information

The purpose of making adjustments is to make the car go faster around the track, or to make it more controllable, or both if possible. A car that's easier to drive should produce lower, more consistent lap times. It will also inspire more confidence in the driver, which is always good when nerves start getting the best of you.

Before you start thinking about changing your car's setup, consider these two things: First, is the car in perfect working order? Be sure that all of the suspension components operate freely without excessive play, and that the car isn't tweaked. Binding and worn out parts will result in poor performance and inconsistent handling. Second, always consider tires before making other adjustments. Time spent trying to get the vehicle to work with the wrong tires mounted will be wasted time. Without the right tires, even a great setup won't be a winning setup.

Ride Height



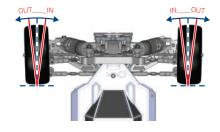
Ride height is the distance from the bottom of the chassis to the running surface. Ride height should only be checked and adjusted when your vehicle is ready to run (i.e. with fuel tank full/body on). Ride height is the first adjustment to be made and should be set with a ride height measurement tool. Measurements should be taken from the flat parts of the chassis, front and rear. Be sure to measure the front ride height at a point before the kick up in the chassis starts. To measure ride height, first make sure the suspension is completely free, then simultaneously compress the front and rear all the way down and let the vehicle settle. Take your measurement from that position. Use the shock spring adjustment collars to raise or lower the ride height to your desired setting. 24mm front and 26mm rear is a good starting point.

Camber



Static camber affects the car's side to side traction. More negative camber front and rear quickens rotation in corners. Less negative camber will make the vehicle easier to drive but you may give up some responsiveness (i.e. steering). To set your static camber have your vehicle at ride height (see above) and adjust the camber links until desired angle is achieved. Please note that a large adjustment of front camber will affect front toe and you may have to readjust the toe and then re-check front camber again. A good starting measurement for camber is 1-2 degrees in the front and 1.5-2.5 degrees in the rear.

Front Toe



Front toe is used to describe the angle in which the front wheels point when looking down at them from the top of a vehicle. You will always use some amount of toe out. Toe-out will affect how your vehicle enters and exits corners. More toe out will result in more off-power steering and less on-power steering and less toe out will have the opposite results. To set your front toe, have your vehicle at ride height (see above) and adjust the steering links until desired angle is achieved. Please note that a large adjustment of front toe will affect front camber and you may have to readjust the camber and then re-check front toe again. A good starting point is approximately 0.5-1 degree of toe out per side.

Ackermann Effect



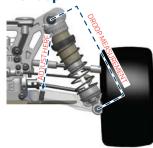
Think of Ackermann as active toe when the steering moves from left to right. More ackermann effect makes more toe out at full turn and produces more steering off-power. Less ackermann effect makes less toe out at full turn and produces more steering on-power. A good starting point is the forward hole on the plate.

Bumpsteer



Think of bump steer as active toe when the suspension compresses or rebounds. To adjust bump steer you have to change the angle of the steering link. This is accomplished by adding or removing washers under the ball stud on the steering spindles. Anytime you change camber link locations, front arm pills, front arm spacers, or Ackermann you will need to check and possibly adjust your bumpsteer. It's best to start with zero bumpsteer or slight bump out.

Droop



Droop is the measured amount of down travel in the suspension. It is measured from the shock mounting points while the vehicle is up on a stand allowing the arms to hang freely and is adjusted by turning the droop screw located in the suspension arms front/rear. This screw limits the suspension travel by providing a stopping point against the chassis. Left and right sides should always be equal, however the front and rear of the vehicle can have different values. Droop affects all aspects of chassis performance, including braking, acceleration, jumping, traction, and bump handling. A good starting droop measurement is 117mm front, and 122mm rear.

28

Setup Information

Differentials



(continued) Front: Changing front diff oil affects overall steering response. Thinner can increase off-power steering but the vehicle may be twitchy and harder to drive. Thicker can increase on power steering and stability. We recommend

> Center: Changing center diff oil affects the front-to-rear drive balance. Thicker will reduce off-power steering and on-power rear traction but increases on-power steering and acceleration if traction is available. Thinner will increase off-power steering and on-power rear traction but reduce on-power steering and acceleration. We recommend 7k in the center diff.

Rear: Thinner rear diff oil increases off-power steering and reduces traction into a corner. It also reduces on-power steering and increases traction out of a corner. Going too thin will make your vehicle inconsistent, however. Thicker rear oil will have opposite effects, and once again, going too thick will make the vehicle inconsistent. We recommend 5k in the rear diff.

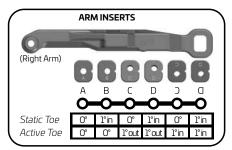
eelbase Adiustments



Changes to wheelbase can affect the overall handling of your vehicle, since it adjusts the distribution of weight on the wheels as well as the angle of the driveshafts. Shortening the wheelbase at the rear will give you more steering into a turn and off power, less steering out of a turn and on power. Lengthening the wheelbase at the rear will yield the opposite results. In general a longer wheelbase is better on open and/or bumpy tracks and a shorter wheelbase is better on tighter technical tracks.

Active Toe

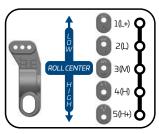
Active rear toe is essentially bump steer for the rear suspension. It affects the vehicle anytime it is accelerating,



cornering, braking, jumping, or going through bumps. There are two types of active toe, in or out depending on which direction the active toe inserts are installed. When using active toe in (C or D arm inserts upside down), the rear tires will "toe in" more during suspension compression and "toe out" during suspension droop. The opposite happens when using active toe out (C or D arm inserts right side up). When using the active toe in setting, the vehicle will be more locked in during acceleration at the rear end and possibly have a push during corner exit. It will have more rear grip through the corner, but possibly not as fast through the corner. It will be looser in the rear under braking and possibly have more steering, but will hold it's line off of jumps better, although may have too much rear traction during the landing. It will accelerate through bumps better, but could catch ruts more easily. When using the active toe out setting, the vehicle will be looser during acceleration and have more steering, but will have less rear grip

through the corner. It will have more overall speed, but will have less steering under braking, and will be less precise during jump takeoff, although it will be more forgiving during jump landing. It will be very smooth and forgiving through the bumps but will lack some grip. If you are using the inserts that also add 1 degree of static toe in (D arm inserts), You may want to remove 1 degree of toe in from the hinge pin blocks, to achieve the same overall amount of static toe in. When doing this, you will remove some angle from the rear driveshafts. This will create similar results as the *active toe out* inserts (better in bumps, quicker cornering, etc.), but to a lesser degree.

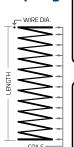
Hub Inserts



By changing the rear hub inserts you can alter the rear roll center of the vehicle. These hub inserts will also affect axle height, uptravel, and downtravel (droop) values. It is important to note that with any hub insert change you will have to check and possibly change other settings on the car. When running a higher roll center (higher number inserts) you will need to limit your uptravel with o-rings on the shock shaft, outside of the shock body and possibly increase the amount of droop you're running. When running a lower roll center (lower number inserts) you will need to remove o-rings from the shock shaft to increase up travel, and may need to decrease the amount of droop you're running. When changing the inserts the rear camber link location on the tower will also need to be adjusted to maintain your current link to arm angle. When going to a lower roll center (lower number insert) you will need to move the camber link down on the tower. When going to a higher roll center (higher number insert) you will need to move the link up on the tower. A lower number insert will provide more roll and typically give more off power

rear traction and less on power rear traction. The car will change directions more slowly, roll deeper into turns, and can be more forgiving off power or under braking but more aggressive under acceleration. A higher number insert will provide less roll and typically give less off power rear traction and more on power rear traction. The car will change directions more quickly and can be more aggressive off power or under braking but more forgiving under acceleration.

Springs



<u> </u>						
WIRE DIA	COILS	LENGTH	RATE			
1.5	9.00	70mm	3.83			
1.5	8.50	70mm	4.15			
1.5	8.00	70mm	4.47			
1.5	7.50	70mm	4.92			
1.5	7.00	70mm	5.36			
1.5	6.75	70mm	5.65			
1.5	6.50	70mm	5.96			
	WIRE DIA 1.5 1.5 1.5 1.5 1.5	WIRE DIA COILS 1.5 9.00 1.5 8.50 1.5 8.00 1.5 7.50 1.5 7.00 1.5 6.75	WIRE DIA COILS LENGTH 1.5 9.00 70mm 1.5 8.50 70mm 1.5 8.00 70mm 1.5 7.50 70mm 1.5 7.00 70mm 1.5 6.75 70mm			

Standard Frequency

Low Frequency						
PART#/COLOR	WIRE DIA	COILS	LENGTH	RATE		
TKR8764	1.6	11.00	75mm	3.82		
TKR8765	1.6	10.25	75mm	4.14		
TKR8766	1.6	9.75	75mm	4.47		
TKR8767	1.6	9.00	75mm	4.91		
TKR8768	1.6	8.50	75mm	5.29		
TKR8769	1.6	8.00	75mm	5.73		
TKR8770	1.6	7.50	75mm	5.98		

Softer springs will increase traction through the turns by allowing more roll, slow down the responsiveness of the vehicle, and can be better in the bumps. Stiffer springs will increase corner speed if traction is available and will also tend to jump and land better. Once you find a set of springs you like you will typically only change them for tracks with dramatically different conditions. LF springs reduce chassis oscillations by having less rebound and being more linear than our standard springs.



Pistons with smaller holes work well for smoother tracks with large iumps and

pistons with larger holes work well for rougher tracks with less jumps. Smaller hole pistons will typically use thinner oil than larger hole pistons. Shock oil is also affected by the ambient temperature so a change in viscosity might be necessaru with a change of 5°C or ~10°F.



Sway bars are used to adjust a vehicle's lateral grip by resisting chassis roll. A thicker bar decreases roll more than a thinner bar will. More roll means more grip and less roll means less grip. The front sway bar affects mainly off-power steering at corner entry. The rear sway bar affects mainly on-power steering and stability in mid-corner and at corner exit.

Maintenance:

Performing regular maintenance will greatly improve your on track consistency and also extend the life of your vehicle. Going through critical areas of the vehicle regularly will also allow you to find possible issues before they become a problem that may cost you a race. Follow the guidelines below for maximum performance.

Bearing Maintenance:

Bearings should always be smooth and free in order to preform their function. We recommend inspecting and cleaning each bearing on a regular basis. It will be necessary to break down parts of the vehicle in order to inspect them properly. The procedures below should be done every couple of weeks or prior to an important race.

- 1. Inspect the outer seals for any visible damage and check the rolling resistance of each bearing.
- 2. If any bearing does not spin freely, then take the following steps to clean them.
- 3. Spray the bearing with motor spray and spin it again to remove any debris trapped inside. Repeat if necessary. If the bearing does not start to spin freely after cleaning, then they may need to be replaced.
- 4. Allow the clean bearing to dry or blow into the bearing with compressed air to speed up the drying process.
- 5. Oil each bearing with a proper bearing lubricant. One or two drops is enough.

Shock Maintenance:

When comparing the left and right shocks of the front end, they should feel identical. Same goes for the rears. The procedures below should be done every race day to make sure they are leak free and operating correctly.

- 1. After removing the shocks from the vehicle, remove the springs and inspect each shock for visible leaks (build up of debris at the bottom of the shock shaft or visible oil).
- 2. If the shock binds when pushing the shaft through its stroke, then the shaft may be bent and will need to be replaced.
- 3. If the shocks from left to right do not feel consistent when compared to each other, or have built up too much air inside (feel empty when pushing the shaft through its stroke), then you will need to rebuild them following the steps outlined on page 19 of this manual.

Hinge Point & Drive Line Maintenance:

Checking the hinge points while the shocks are removed from the vehicle is the best time to inspect these parts. The other items to inspect are the camber links, steering links and drive shafts. Follow the steps below every couple of weeks in order to keep the vehicle preforming at the maximum level.

- With the shocks off the vehicle, check the movement of the arms, hubs, and spindle carriers. They should move
 freely. If there is a bind, then the inner or outer hinge pin may be bent and would need to be replaced. The arms
 should not have any play when twisted or moved in any direction against the hinge points. If there is excessive
 slop present, then the arms or hubs may be worn and will need to be replaced.
- 2. Remove the camber links, steering links and servo link from the vehicle. Check the movement of the spindles to see if they turn freely. If they don't, then check the kingpin shoulder screws to see if they are tightened down too far. Also, check for slop. If there is excessive slop present, then the spindle carriers may need to be replaced.
- 3. Check the steering rack to make sure it moves freely. If it binds, then the screws holding the Ackermann or the steering posts could be too tight. If they still bind, then check the bearings and follow the steps above to clean them.
- 4. After re-installing the camber links, steering links and servo link, check the movement of the rod ends on the ball studs. If they have excessive slop or are binding, then they may need to be replaced.
- 5. Check the drive shafts by rotating them. Look for any wobbles. If they are bent, replace them immediately.
- 6. With the drive shafts removed, check for slop in the CV area. If it is present, then reposition the CV pin to another fresh hole, re-lubricate and install back into the vehicle.

Differential Maintenance:

Properly maintained differentials are essential for a smooth operating vehicle. Check all three diffs regularly to make sure they are filled and operating as designed.

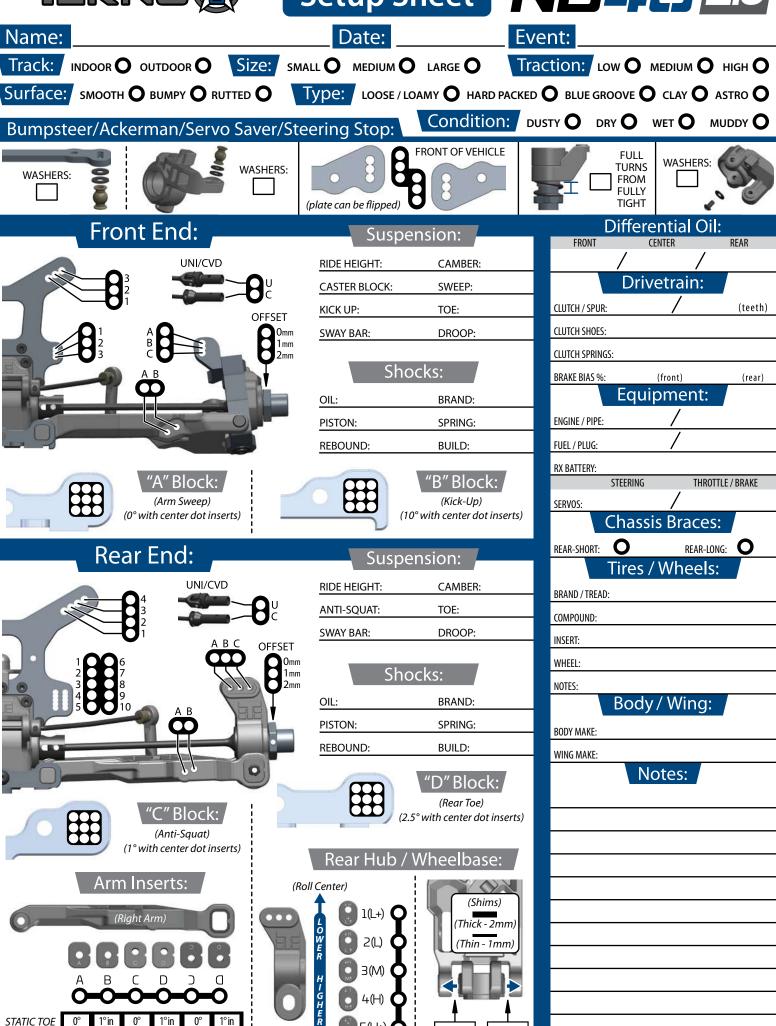
- 1. Remove each diff and verify the differential action is happening and is smooth. If there is any notchy feel to them, follow the steps below to rebuild them.
- 2. Open the diff and pour out the oil. Remove the gears and pins to release the outdrives, then remove the seals. Inspect everything to make sure there are no damaged parts. If the seals are old or show any signs of degradation, replace them immediately. Re-lubricate the seals and outdrives, then rebuild the diff following the steps on page 3 and 4.





ACTIVE TOE







STATIC TOE

ACTIVE TOE

1° in

0°



Event: **Box Stock** Date: Name: Traction: Low O MEDIUM O HIGH O Track: INDOOR O OUTDOOR O Size: SMALL O MEDIUM O LARGE O Type: LOOSE / LOAMY O HARD PACKED O BLUE GROOVE O CLAY O ASTRO O Surface: SMOOTH O BUMPY O RUTTED O Condition: DUSTY O DRY O WET O MUDDY O Bumpsteer/Ackerman/Servo Saver/Steering Stop: FRONT OF VEHICLE FULL WASHERS: WASHERS: **TURNS** WASHERS: **FROM** 3 4 4 **FULLY** (plate can be flipped) **TIGHT** Front End: Differential Oil: Suspension: FRONT 7k 5k UNI/CVD RIDE HEIGHT: 24 CAMBER: -2° 7k **Drivetrain:** CASTER BLOCK: 18° SWEEP: 0° 13 KICK UP: 11° TOE: .5° out CLUTCH / SPUR: (teeth) OFFSET CLUTCH SHOES: Aluminum SWAY BAR: 2.3mm DROOP: 117mm CLUTCH SPRINGS: 2x Green / 2x Gold Shocks: 60 (front) 40 BRAKE BIAS %: **Equipment:** OIL: 650 CST BRAND: Kit ENGINE / PIPE: PISTON: 5x1.6 + 2x1.0 SPRING: TKR6039 REBOUND: 0% BUILD: emul FUEL / PLUG: RX BATTERY: "A" Block: B" Block: STEERING THROTTLE / BRAKE (Arm Sweep) (Kick-Up) servos: 300oz min / 300oz min (0° with center dot inserts) (10° with center dot inserts) **Chassis Braces:** REAR-LONG: REAR-SHORT: Rear End: Suspension: Tires / Wheels: UNI/CVD RIDE HEIGHT: 26 CAMBER: -2° BRAND / TREAD: ANTI-SQUAT: 1.5° TOE: 2.5° COMPOUND: SWAY BAR: 2.5mm DROOP: 122mm INSERT: **OFFSET** WHEEL: Shocks: NOTES: **OIL:** 550 CST **BRAND: Kit** Body / Wing: PISTON: 5x1.6 + 2x1.0 SPRING: TKR6037 **BODY MAKE:** REBOUND: 0% BUILD: emul WING MAKE: Notes: D" Block: (Rear Toe) Block: (2.5° with center dot inserts) (Anti-Squat) (2° with center dot inserts) Rear Hub / Wheelbase: Arm Inserts: (Roll Center) (Shims) 1(L+) (Right Arm) (Thick - 2mm) 2(L) (Thin - 1mm) 3(M)

4mm

1<u>mm</u>



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