

### INTRODUCTION





Thank you for purchasing the Tekno RC EB48 1/8th Electric 4WD Competition Buggy. The EB48 represents the state-of-the-art in 1/8th Electric Buggy technology. We hope you have as much fun driving your new vehicle as we did developing it. We are always working on new projects, so please check our website (www.teknorc.com) regularly for the latest news, parts, and kits. Thanks again.

#### Additional equipment and parts needed:

2/3 channel radio transmitter and receiver 1/8th scale ESC and motor High torque steering servo, optional brake servo 4-6s LiPo battery 1/8th scale buggy tires, wheels & CA glue Paint for bady MOD1 Pinion (TKR4171->TKR4190) Or Tekno RC Traktion Drive / Elektri-Clutch slipper system (TKR4301X)

#### **Tools needed:**

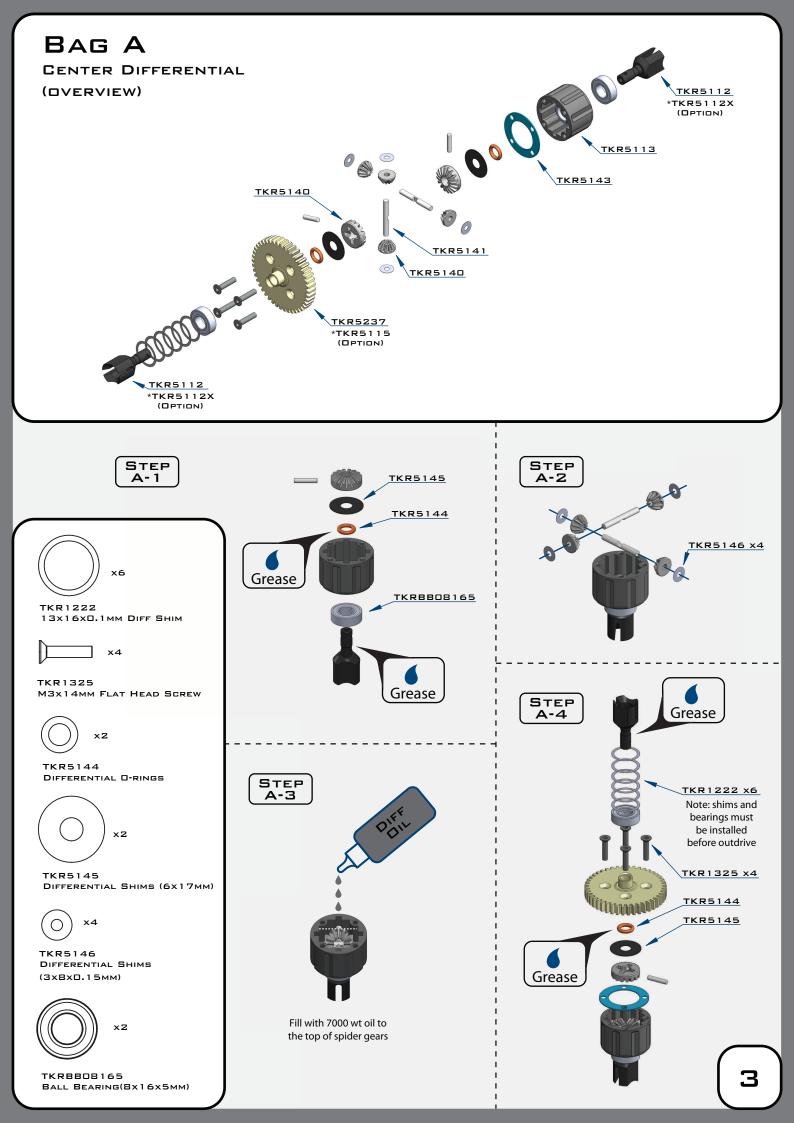
Hex drivers (1.5mm, 2.0mm, 2.5mm) Nut drivers (5.5mm, 7.0mm) Hobby knife Needle-nose pliers Adjustable (Crescent) wrench (for shock assembly) 4mm turnbuckle wrench Lexan Body Scissors

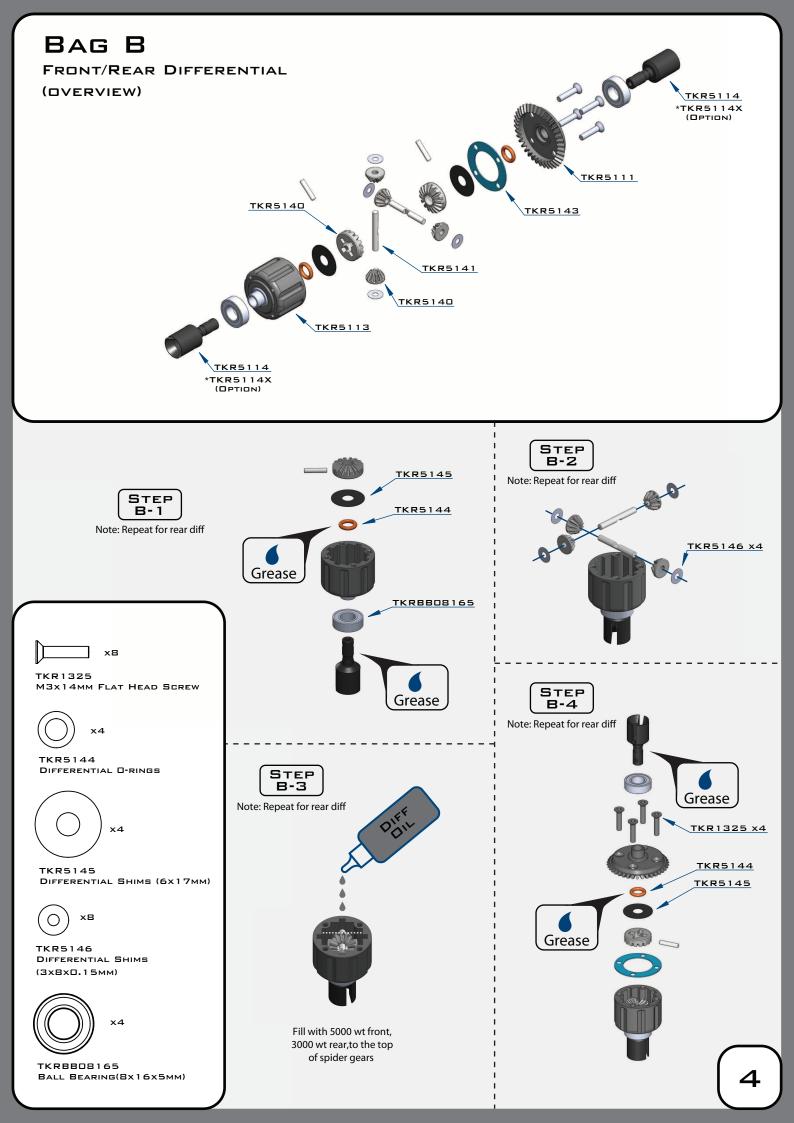
**Disclaimer:** Tekno RC is not responsible or liable for any property or personal damage, loss, or injury incurred as a result of using this product. This kit is meant for use by persons 14 years of age or older and in the strict confines of a legally permitted RC track or facility.

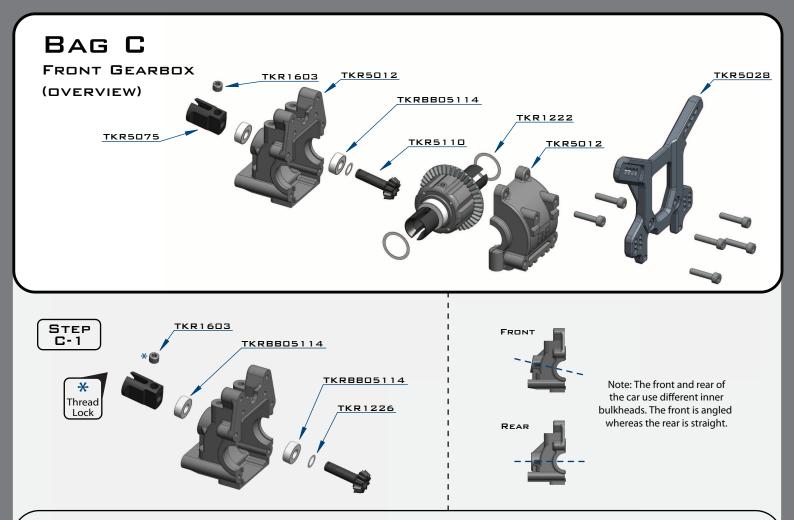
**Warnings:** Always double-check that your radio gear is working properly before operating vehicle. Never operate the vehicle indoors (unless the RC track is an indoor facility). Use caution while operating vehicle so as not to collide with people who may be turn mashalling or who might otherwise not be aware that a fast moving RC vehicle is in the vicinity.

**Warranty:** We warrant that the parts included in this kit are free from defects. If you find a defective part in your kit, please contact us @ info@teknorc.com and we will help you to resolve the issue. We do not warranty parts that may be broken during operation of the vehicle or otherwise. Refer to the end of this instruction manual for a listing of spare/replacement and option parts. All spare parts and other info are available on our website (www.teknorc.com) and through our network of domestic and international dealers and distributors.

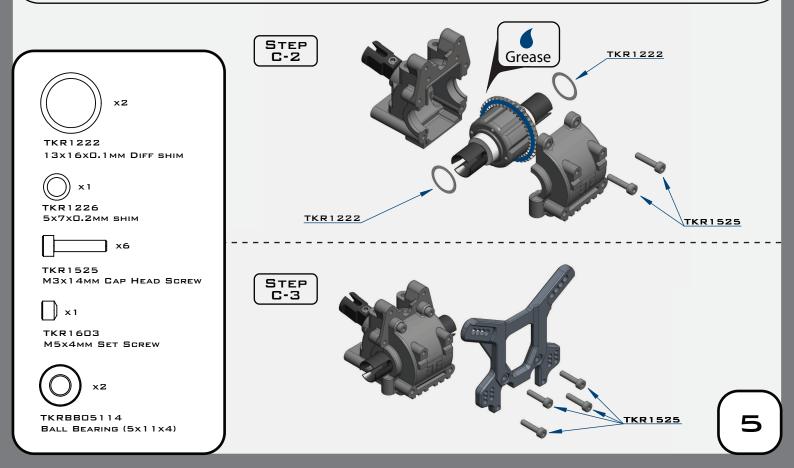
This project is dedicated to Herb Lewis.

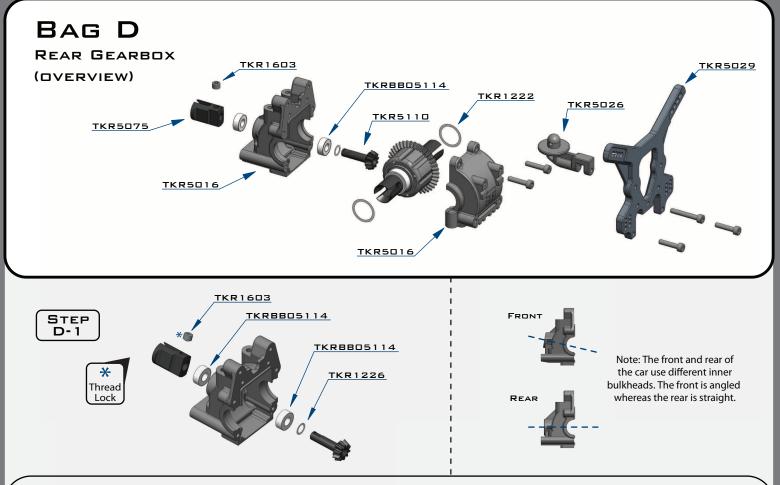




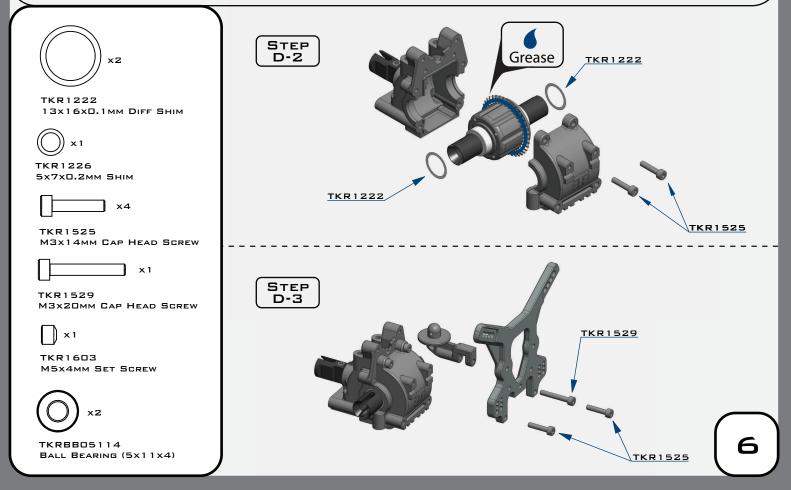


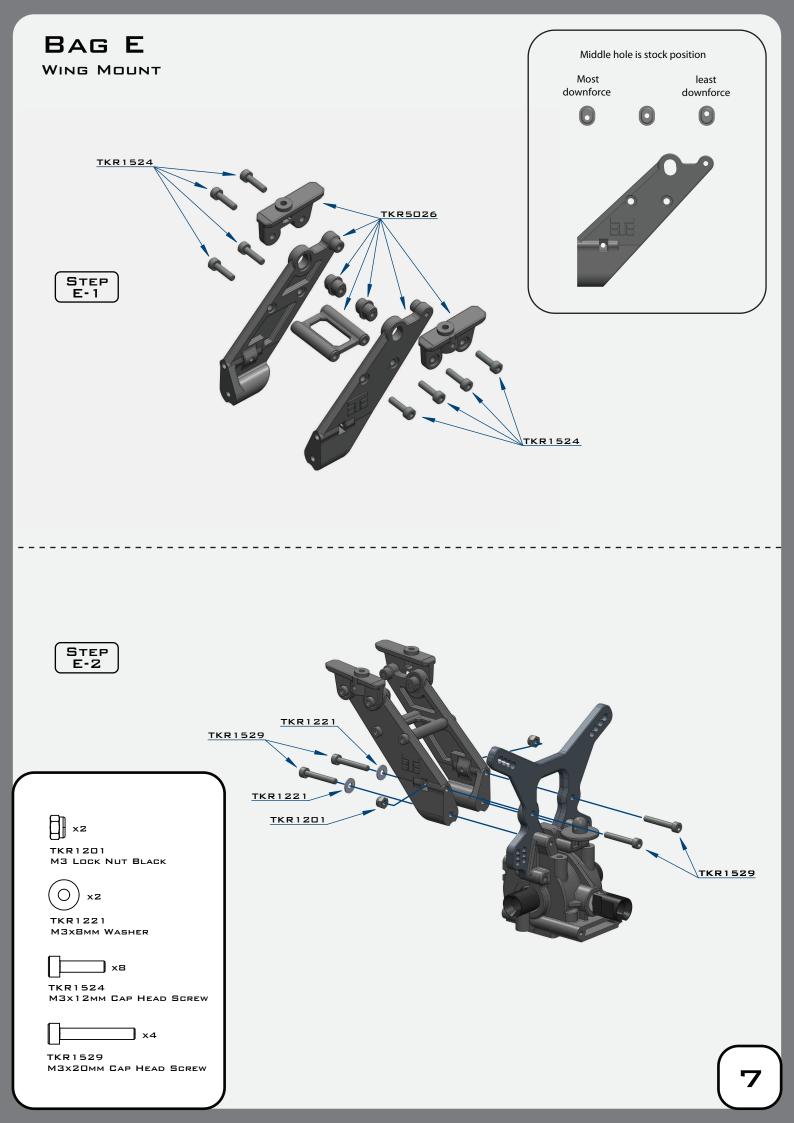
Note: TKR1222 and TKR1226 Shims - The gear mesh should be tight without any binding. TKR1226 should always be installed. Then test fitment of the diff with both TKR1222 shims on the gear-side of the diff. If the diff turns freely without binding, continue to next step. If the diff binds and does not turn freely (it will make a grinding or crunching sound when spun), remove one TKR1222 shim from the gear side and install it onto the other side of the diff. Reassemble and test the mesh again. If it is still binding, remove the second TKR1222 shim from the gear side and install it onto the other side of the diff. When you are satisfied that you have the best gear mesh possible continue to the next step.

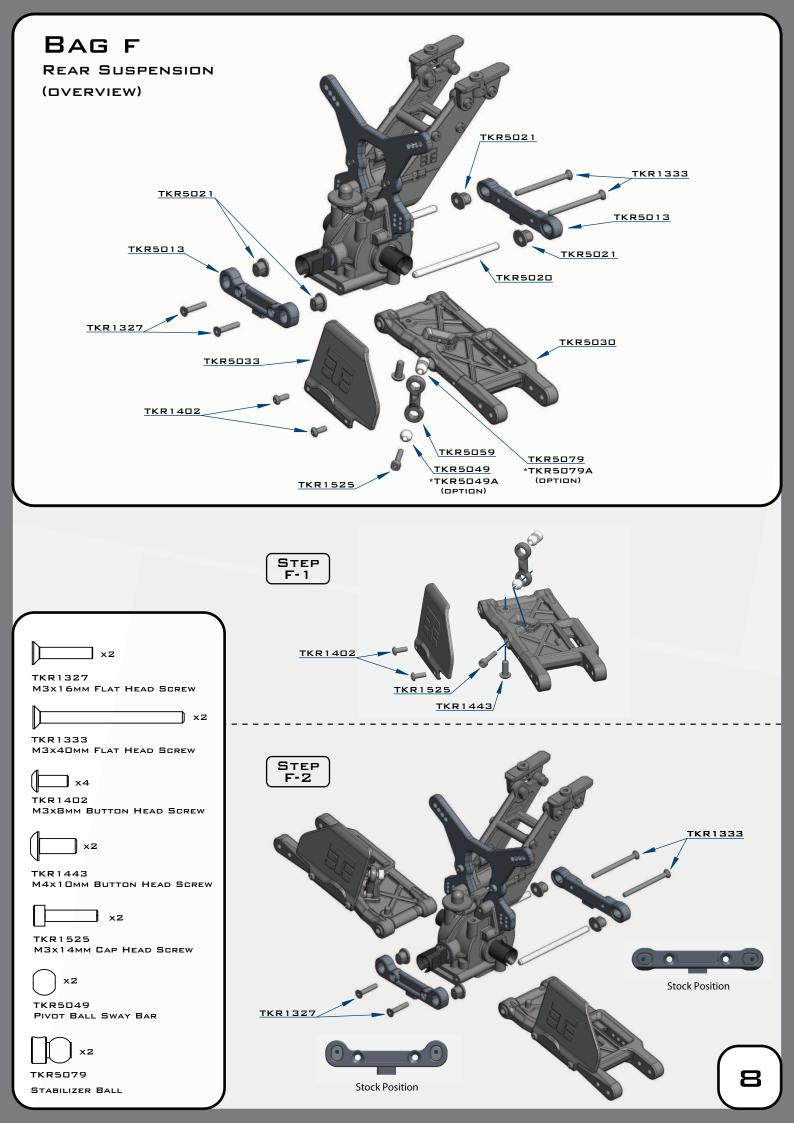


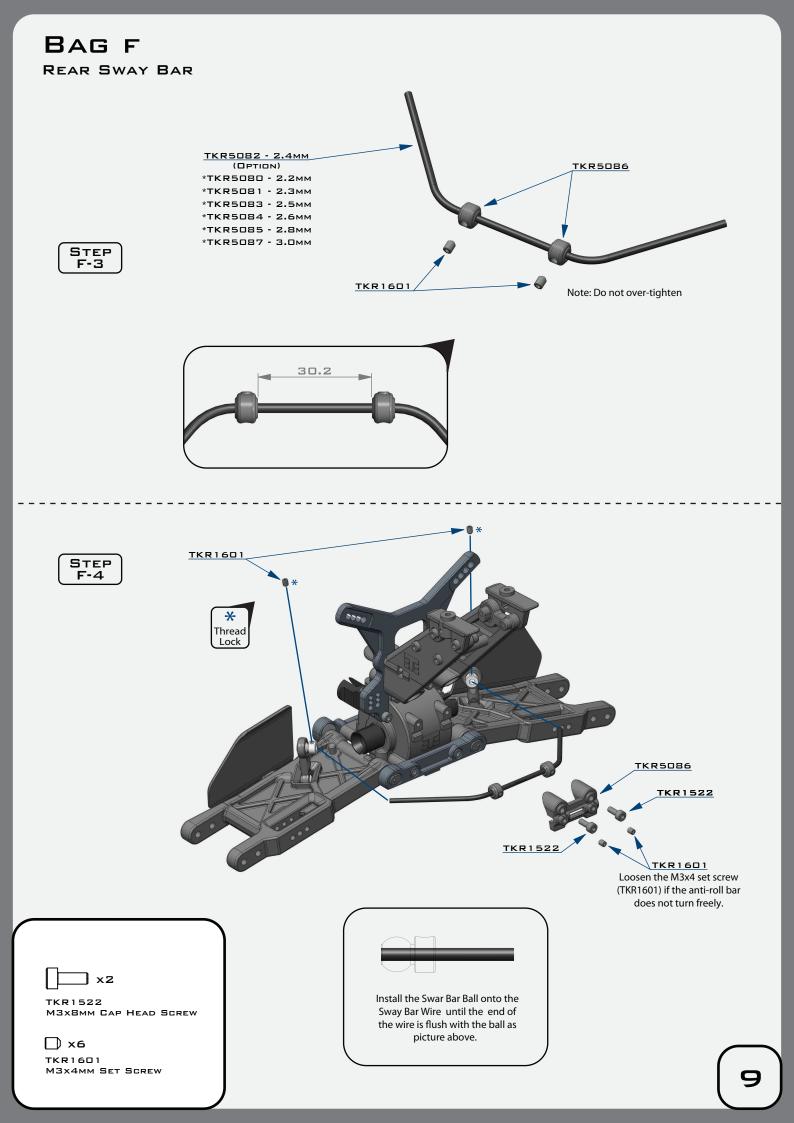


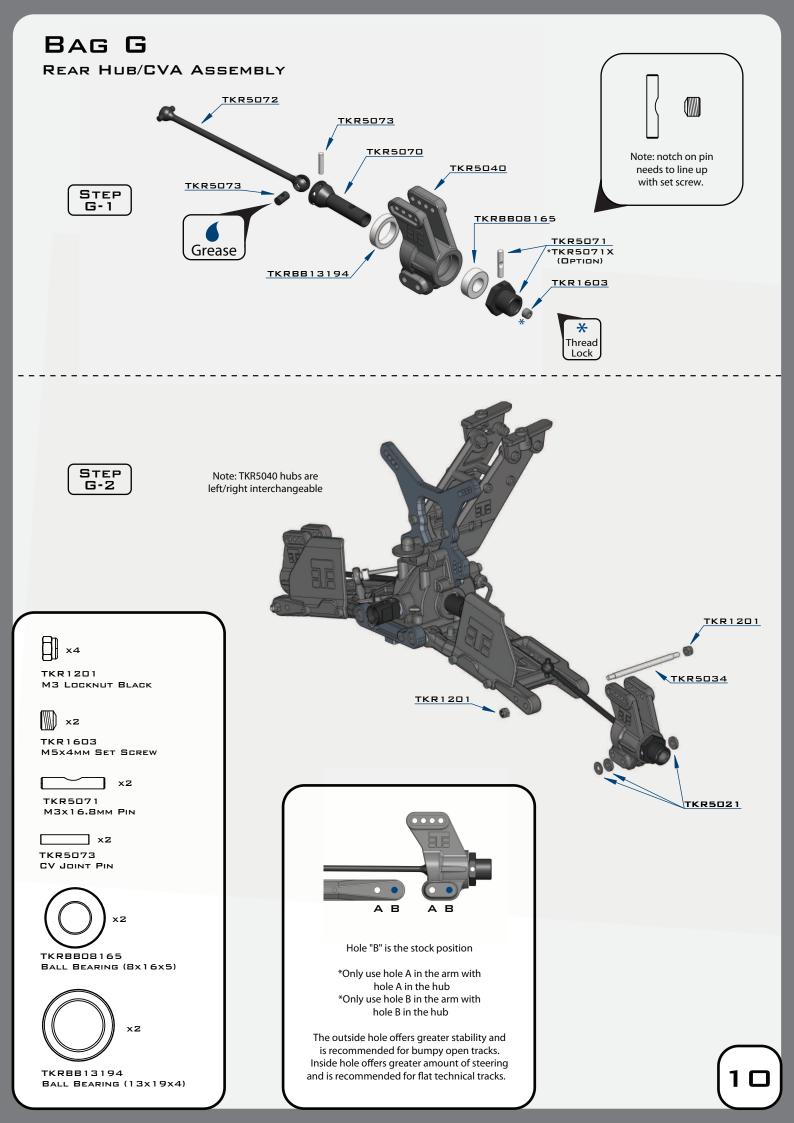
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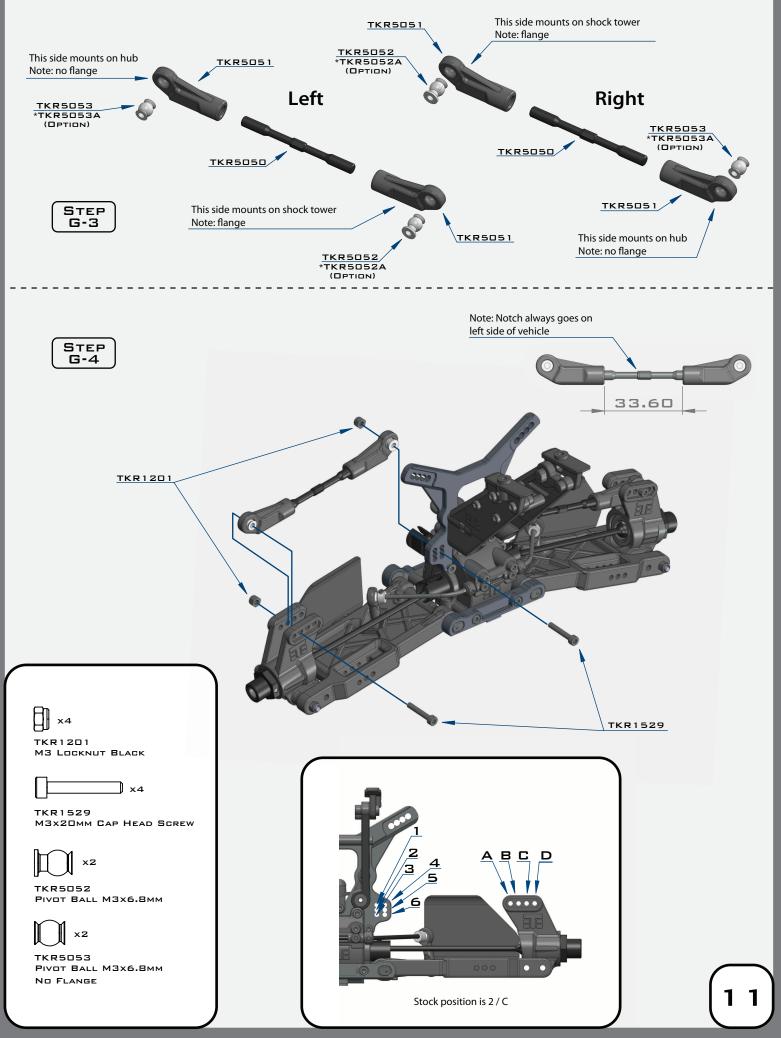


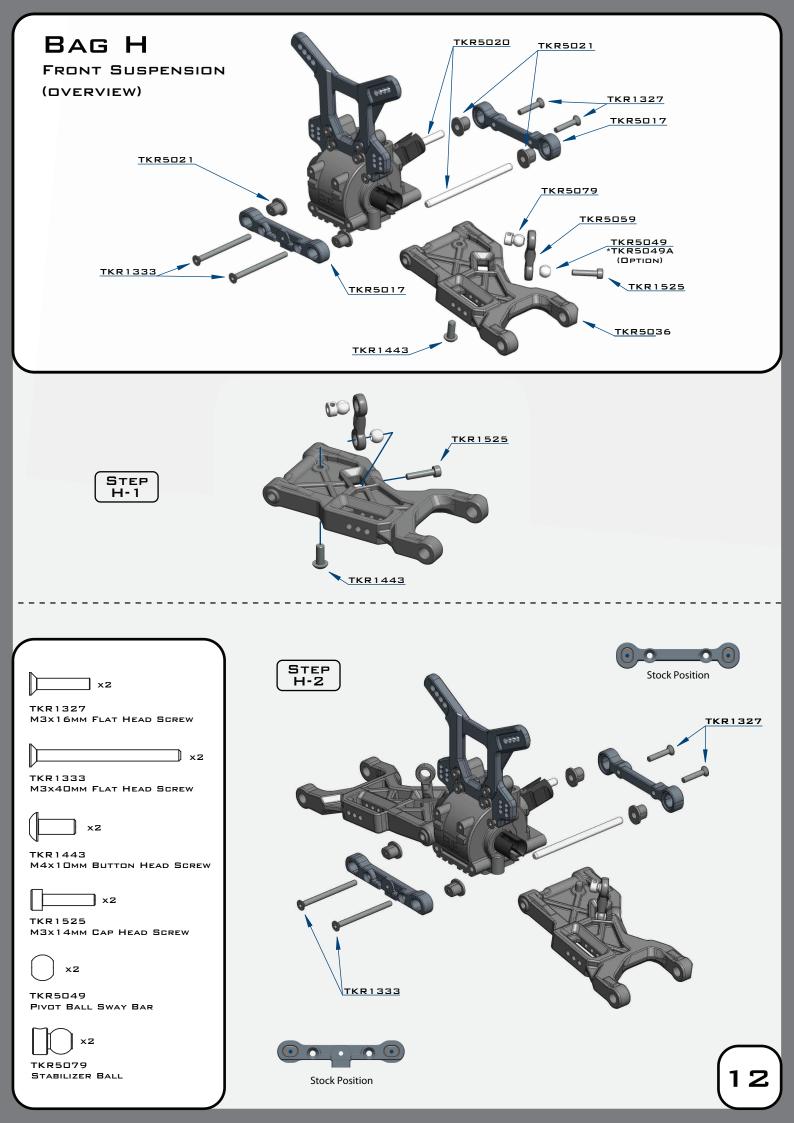




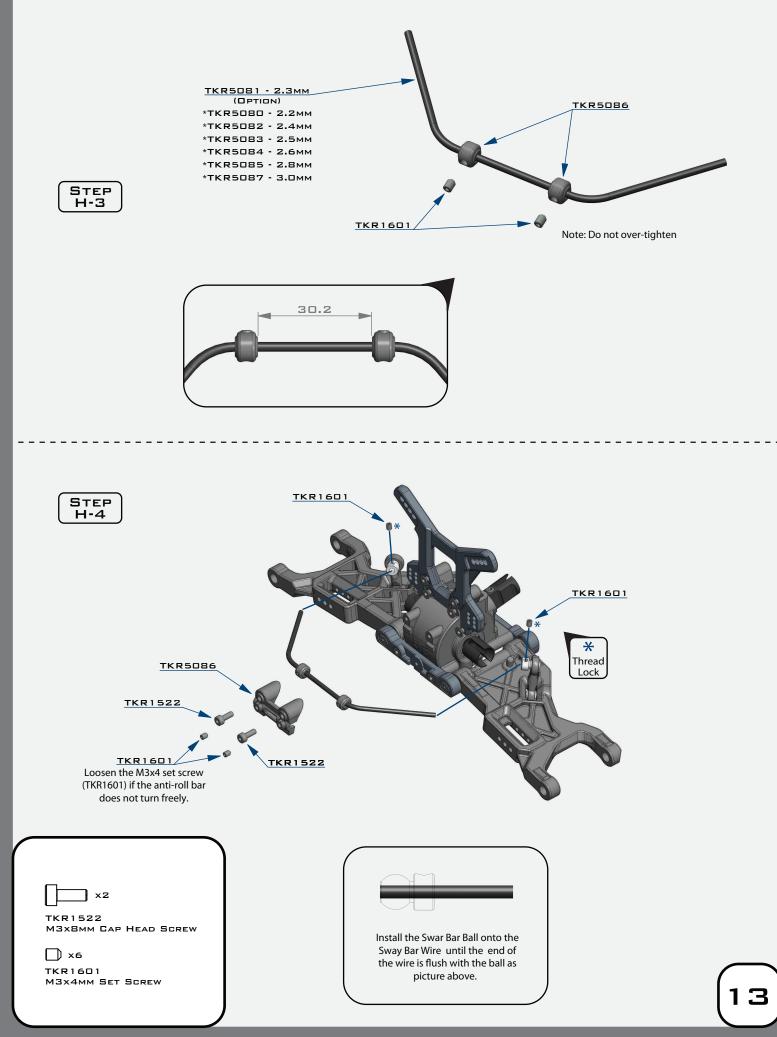


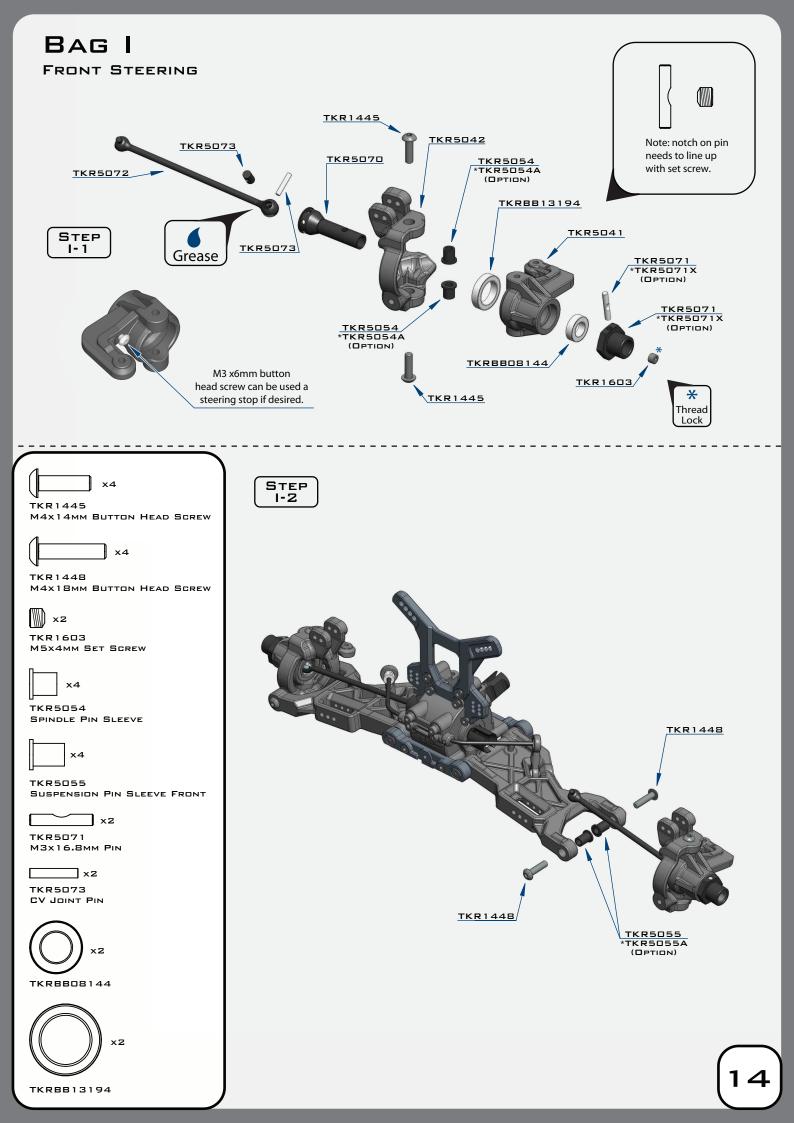
BAG G REAR CAMBER LINKS



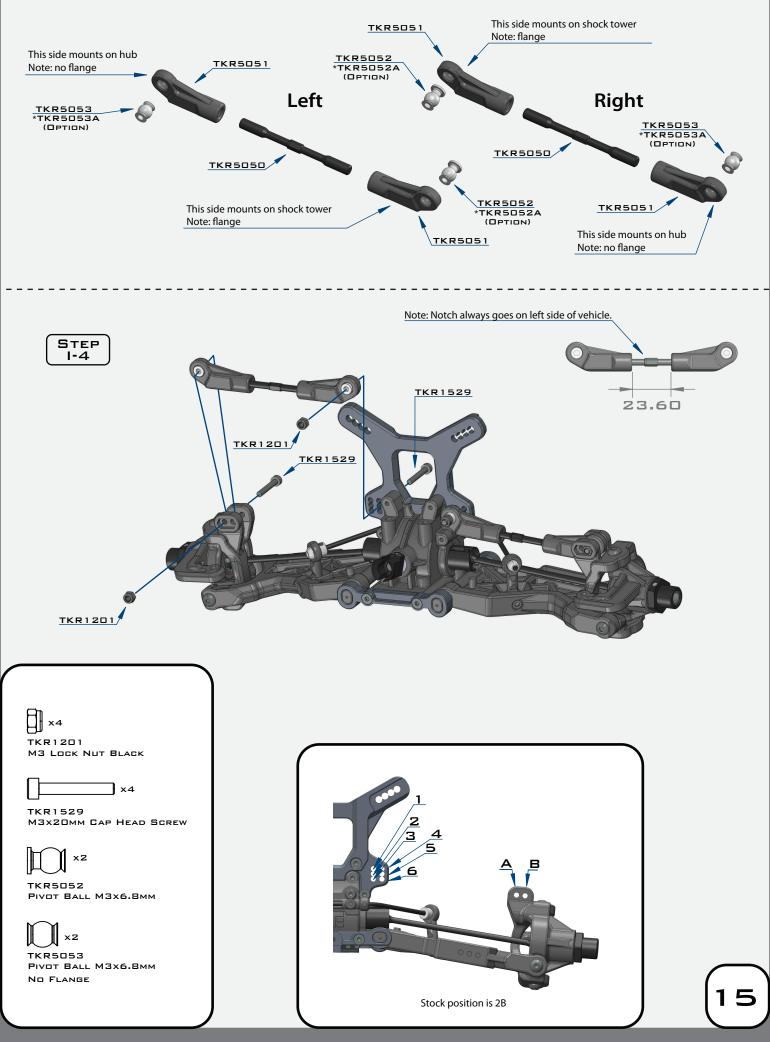


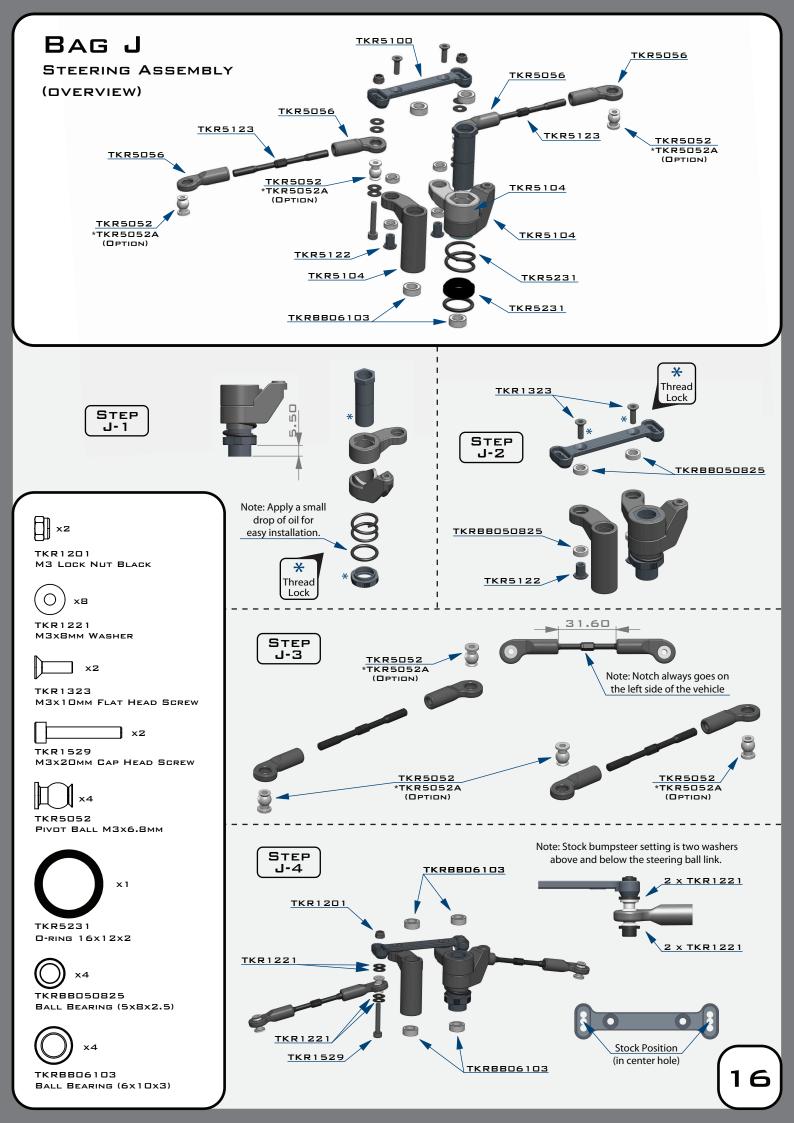


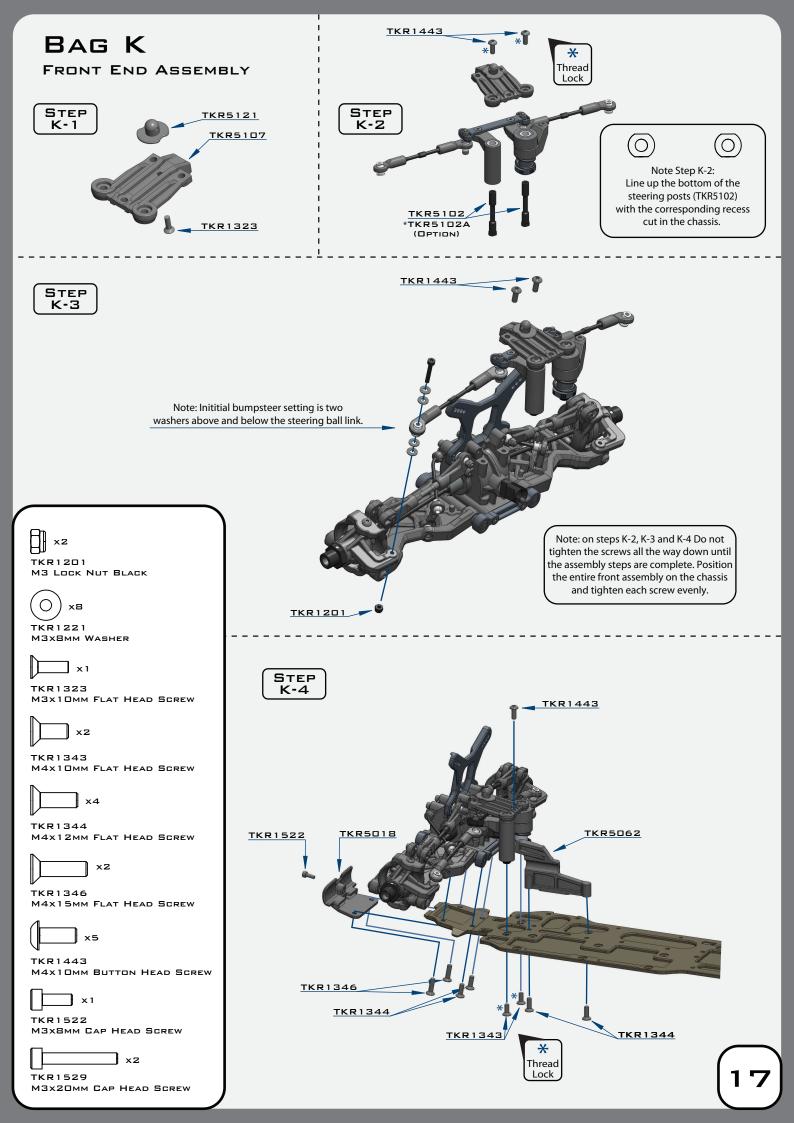


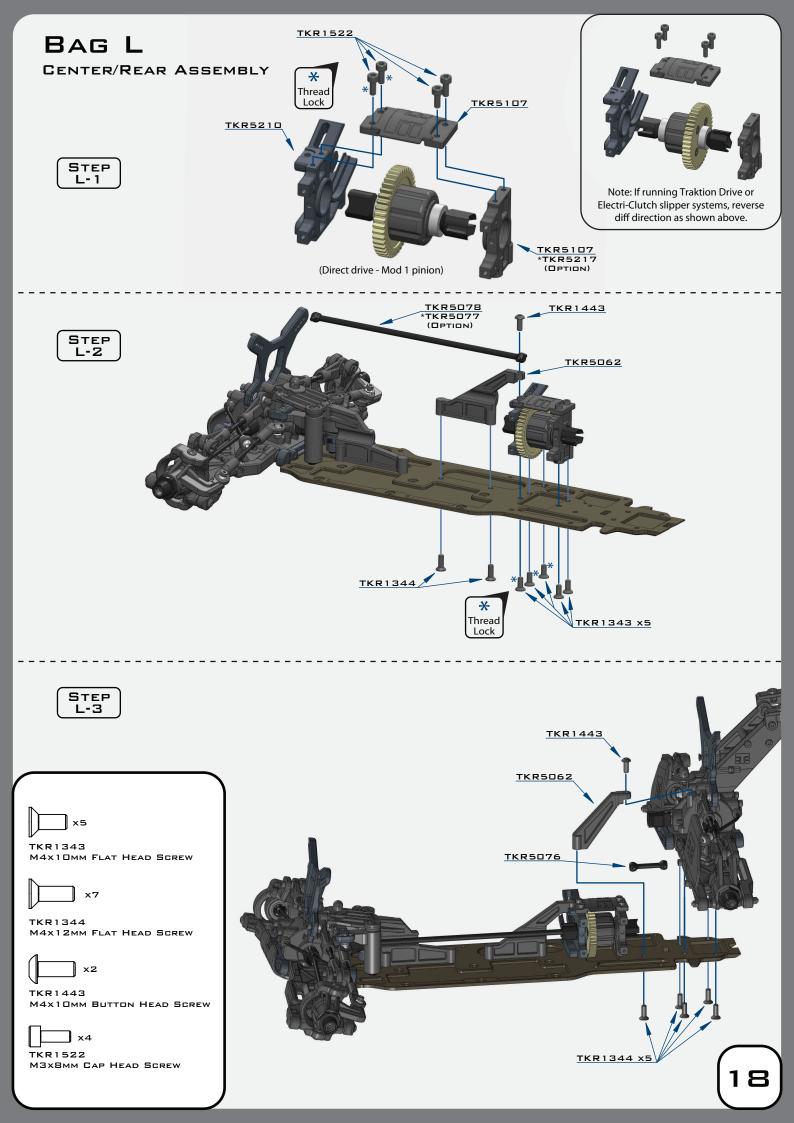


## BAG I FRONT CAMBER LINKS









# SHOCK FILLING INSTRUCTIONS

FOR BOTH FRONT AND REAR SHOCKS

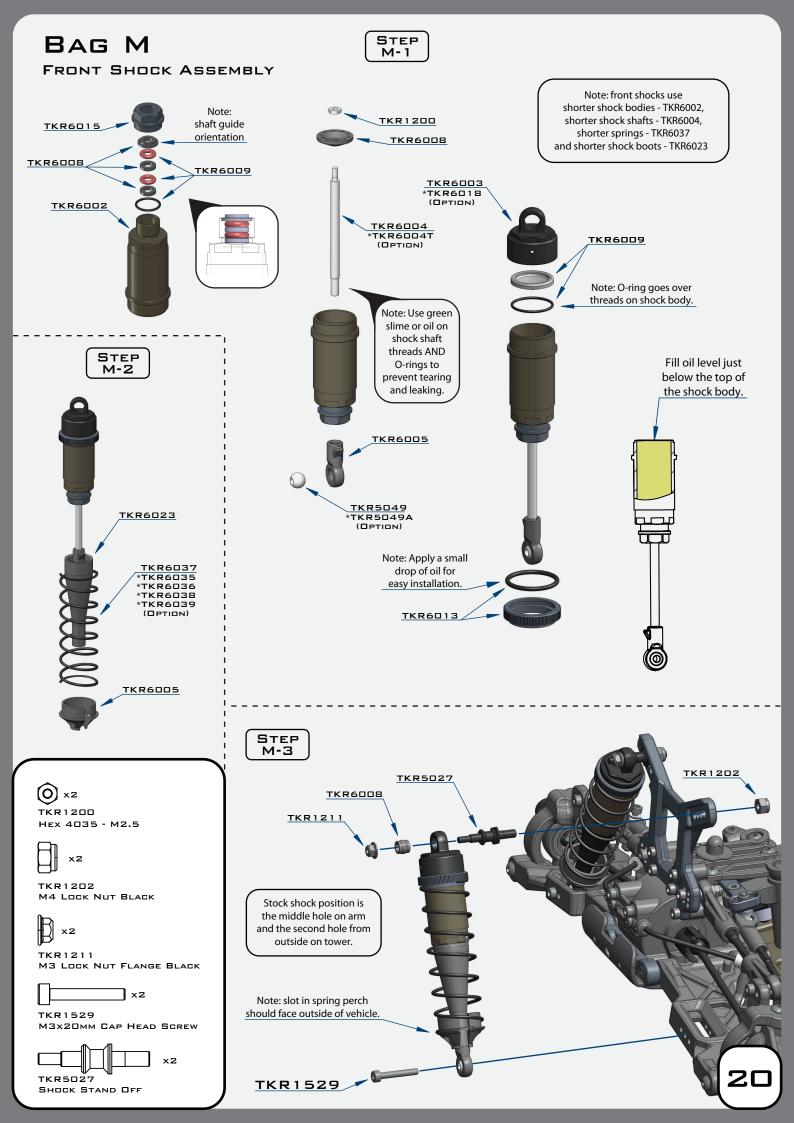
The following steps and information will provide you with the proper way to fill and bleed your Tekno RC EB48 shocks.

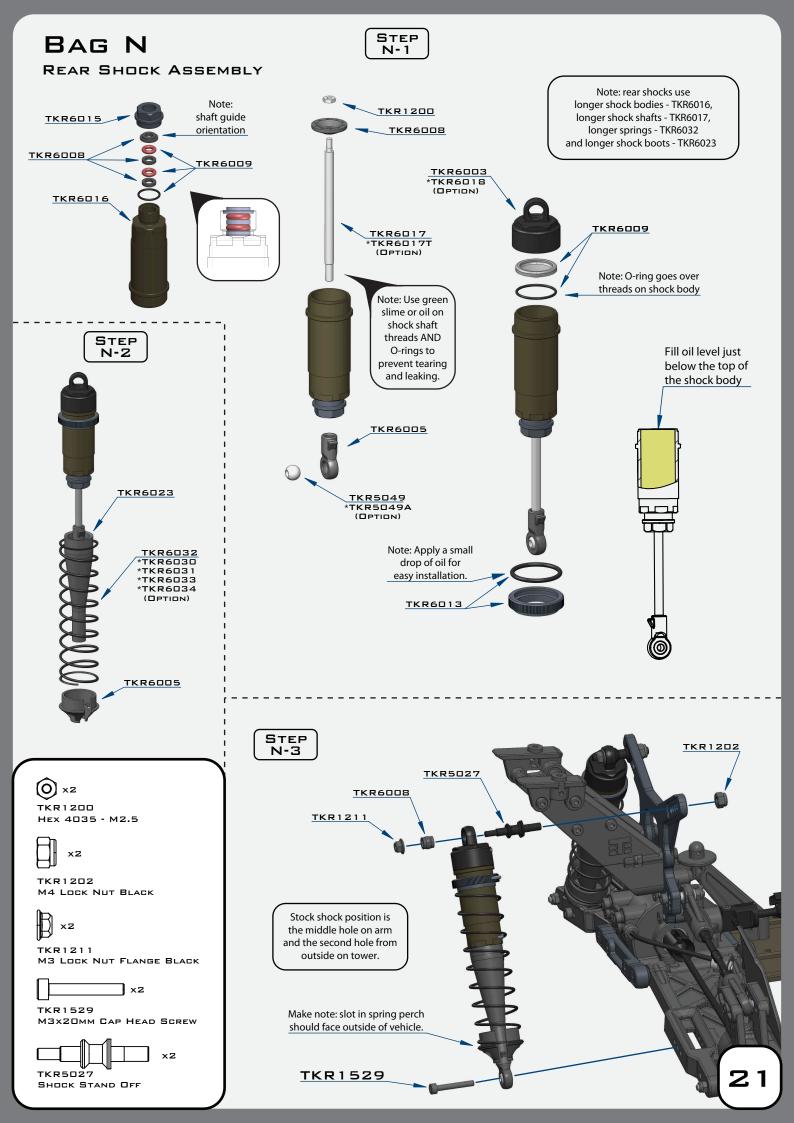
After thorough testing, we've found it's easiest to complete steps 1 through 3 on each shock before moving onto step 4. By the time you've finished step 3 on the last shock the first one will be ready for step 4.

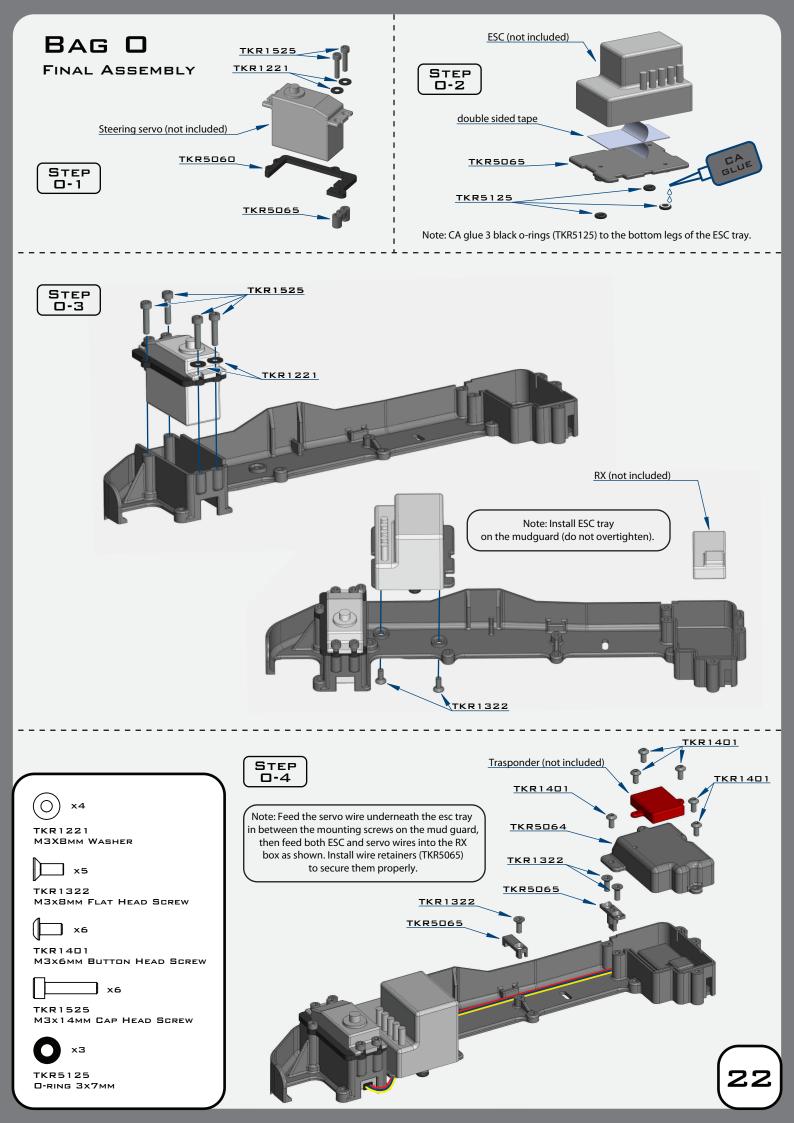
- Step 1. Extend the shock shaft all the way down. Fill the shock with oil until the body is approximately 90% full.
- Step 2. Slowly pump the shock shaft up and down about 3-5 times to release air bubble from underneath the piston.
- Step 3. Let the shock rest vertically with the shock shaft fully extended for five minutes or until all the air bubbles have released.
- Step 4. Push the shaft in to the amount of rebound desired. For example, to achieve 0% rebound push the shaft in all the way (just before the piston holes breach the surface of the oil). For 50% rebound, push the shaft in half way. Make sure that you match the rebound amount between the left and right shocks. We've found that running 0% rebound in both front and rear shocks gives great overall performance.
- Step 5. Next you will top off the shock with oil. The goal is not to fill the body completely, but only to fill it enough so that when the bladder is placed on top there will be no air underneath. If you do overfill the shock, it won't hurt performance, it will just spill out and make a little bit of a mess.
- Step 6. In this step you will be placing the bladder on top the shock body. While holding the shock shaft in the desired position from step 4, push the bladder down onto the shock body using your fingertip to fully seat the lip of the bladder onto the rim of the shock body. If done correctly a small amount of oil should bleed out. If no oil is released you may have some air trapped underneath the bladder and you will need to remove the bladder and repeat step 5. Once the bladder is seated onto the shock body, pull the shock shaft down a few millimeters. This will "suck" the bladder down and hold it in place. Carefully wipe away the excess oil that was bled, being careful not the disrupt the seal of the bladder on the shock body.
- Step 7. While continuing to hold the shock vertically, screw the shock cap down onto the body and tighten fully. You can use an adjustable wrench to hold the bottom of the shock while tightening the shock cap down.

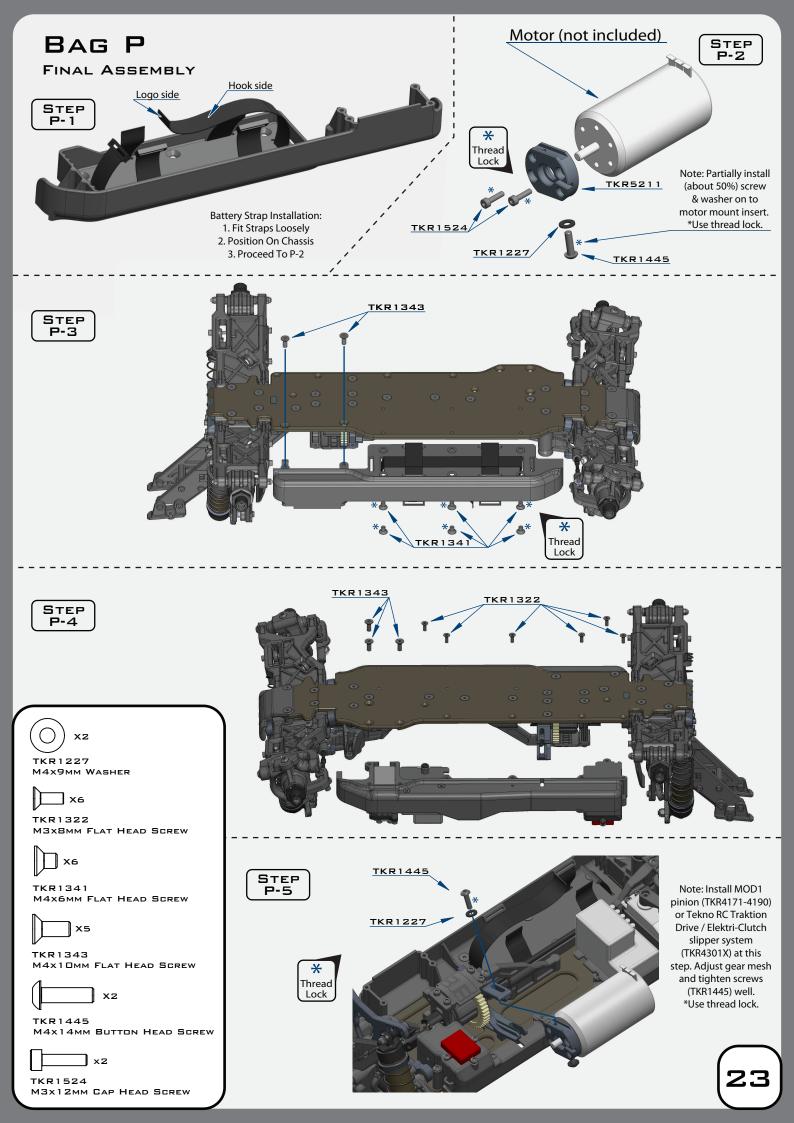
You can build the shocks in any manner you prefer, but we've found this way provides the best handling and more consistent shocks. They will also last longer between rebuilds.

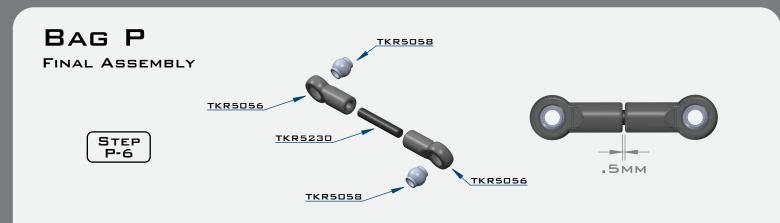
Use part #'s TKR6008 (pistons and guides) and TKR6009 (o-ring pack) to rebuild your shocks regularly.

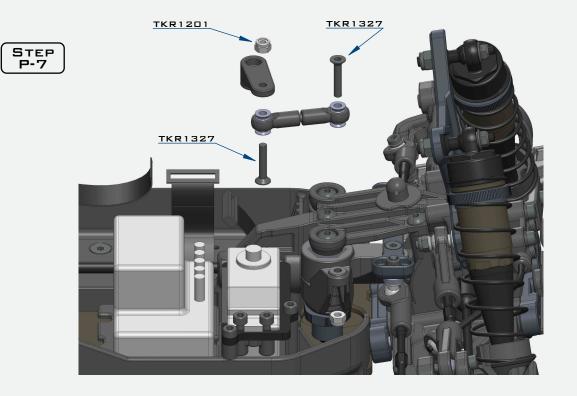








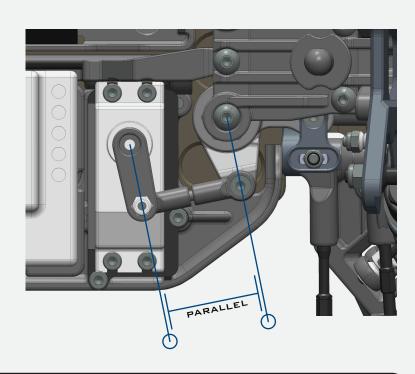




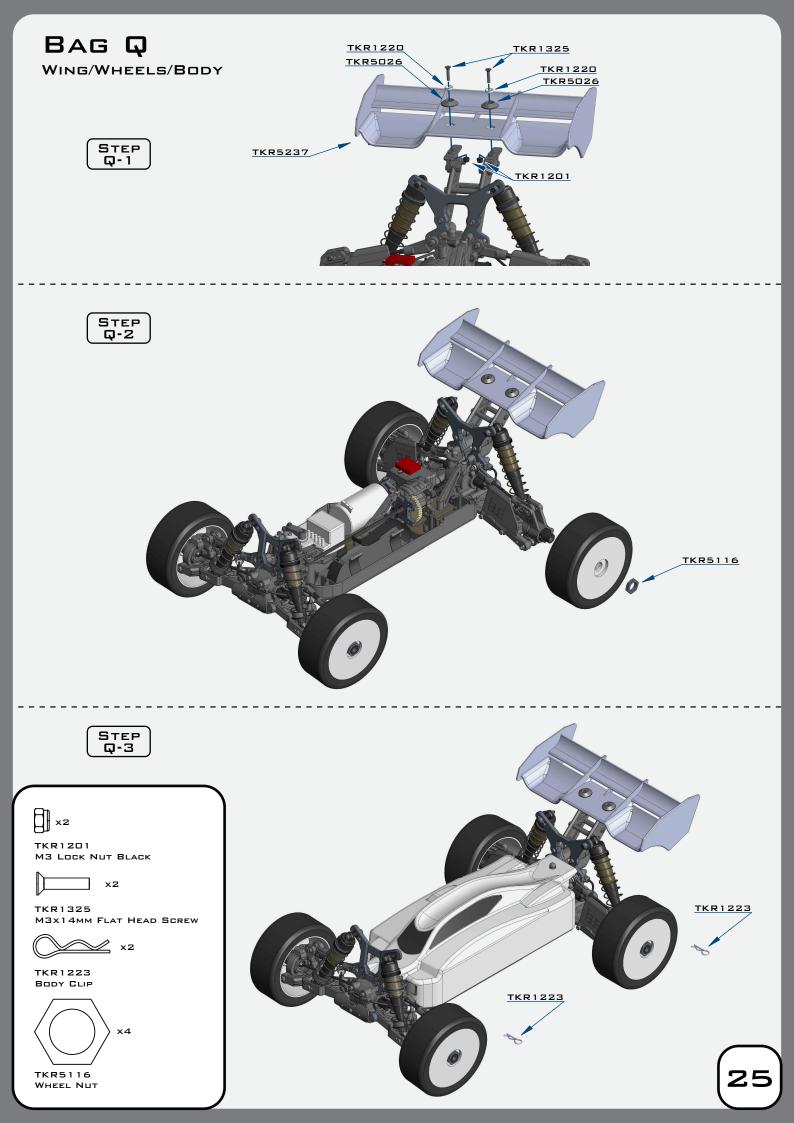
STEP P-8

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x 1 TKR1201 M3 LOCK NUT BLACK ×2 TKR1327 M3x16mm Flat Head Screw Ш хZ TKR5058 PIVOT BALL M3x5.8MM NO FLANGE x 1 1 TKR5230 M3x18 Threaded Rod



Note: Offset servo arm so it is parallel with the connecting arm at neutral or zero servo position.



TKR5000 Spare Parts List TKR5000 - EB48 Electric 1/8th Scale 4WD Buggy Kit TKR5000F - Chassis (7075, hard anodized) TKR5010 - Battery Tray, Mud Guard (left side) TKR5011 - Radio Tray, Mud Guard (right side) TKR5012 – Gearbox (front) TKR5016 – Gearbox (rear) TKR5013 – Adjustable Hinge Pin Braces (rear, 7075 CNC, gun metal ano) TKR5017 - Adjustable Hinge Pin Braces (front, 7075 CNC, gun metal ano) TKR5018 - Front Bumper TKR5020 – Hinge Pins (inner, front/rear) TKR5021 - Hinge Pin Inserts, Wheelbase Shims (complete set) TKR5026 - Wing Mount, Body Mount Set TKR5027 – Shock Standoffs (2pcs) TKR5028 - Shock Tower (front, 7075 NC, gun metal ano) TKR5029 – Shock Tower (rear, 7075 NC, gun metal ano) TKR5030 - Suspension Arms (rear, 2pcs) TKR5033 - Rear Arm Mud Guards TKR5034 - Hinge Pins (outer, rear) TKR5036 - Suspension Arms (front, 2pcs) TKR5037 - Wing (white) TKR5037B - Wing (black) TKR5040 – Rear Hubs (2pcs) TKR5041 – Spindles (left and right) TKR5042 – Spindle Carriers (left and right) TKR5049 - Pivot Balls (6.8mm, no flange, sway bars, shock ends, 4pcs) TKR5049A - Pivot Balls (6.8mm, no flng, sway bar, shck ends, almnm, 4pcs) TKR5050 – Turnbuckle (camber link, front/rear, 2pcs) TKR5051 - Rod Ends (6.8mm, camber links, 8pcs) TKR5052 – Pivot Balls (6.8mm, inside camber, steering links, 4pcs) TKR5052A - Pivot Balls (6.8mm, inside camber, strng links, aluminum, 4pcs) TKR5053 – Pivot Balls (6.8mm, flanged, outside camber, 4pcs) TKR5053A - Pivot Balls (6.8mm, flanged, outside camber, aluminum, 4pcs) TKR5054 - Spindle Bushings (4pcs) TKR5054A – Spindle Bushings (4pcs, aluminum, hard ano) TKR5055 - Arm Bushings (4pcs) TKR5055A - Arm Bushings (4pcs, aluminum, hard ano) TKR5056 - Rod Ends (5.8mm, brake/steering/sway bar linkage, 8pcs) TKR5058 - Pivot Balls (5.8mm, no flange, brake/steering linkage, 4pcs) TKR5058A – Pivot Balls (5.8mm, no flange, brake/strng link, aluminum, 4pcs) TKR5060 - Steering Servo Brace (aluminum, gun metal ano) TKR5060C - Steering Servo Brace (carbon fiber) TKR5062 - Chassis Brace Set (front/rear/center) TKR5065 - ESC Tray and Radio/Battery Tray Accessories TKR5070 - Stub Axles (hardened steel, 2pcs) TKR5071 – Wheel Hubs (17mm, aluminum, black ano, w/pins, 2pcs) TKR5071X - Wheel Hubs (17mm, aluminum, lightened, gun metal ano, w/pins, 2pcs) TKR5072 - Driveshafts (f/r, hardened steel, 2pcs) TKR5073 - CV Rebuild kit (f/r, for 2 axles) TKR5075 - Diff Coupler (f/r, hardened steel) TKR5076 - Driveshaft (center, rear, hardened steel) TKR5077 - Driveshaft (center, front, 7075 aluminum, gun metal ano) TKR5078 - Driveshaft (center, front, hardened steel) TKR5079 - Stabilizer Balls (6.8mm, sway bars, 4pcs) TKR5079A - Stabilizer Balls (6.8mm, sway bars, aluminum, 4pcs) TKR5080 - Sway Bar (f/r, 2.2mm) TKR5081 – Sway Bar (f/r, 2.3mm) TKR5082 - Sway Bar (f/r, 2.4mm) TKR5083 – Sway Bar (f/r, 2.5mm) TKR5084 - Sway Bar (f/r, 2.6mm) TKR5085 - Sway Bar (f/r, 2.8mm) TKR5086 – Sway Bar Mounts TKR5087 - Sway Bar (f/r, 3.0mm) TKR5100 - Ackerman Plate (aluminum, gun metal ano) TKR5102 - Steering Posts (steel) TKR5102A - Steering Posts (aluminum, gun metal ano) TKR5103 – Servo Saver Post (aluminum, gun metal ano) TKR5104 - Steering Bell Cranks TKR5107 - Steering Top Plate, Center Diff Top Plate, Center Diff Rear Support TKR5116 - Wheel Nuts (17mm, serrated, gun metal ano, M12x1.0, 4pcs) TKR5122 - Steering Rack Bushings (aluminum, gun metal ano, 2pcs) TKR5123 - Turnbuckle (steering links, 2pcs) TKR5125 - O-Ring (ESC tray, 3pcs) TKR5126 - Antenna tube (universal, w/ caps, 5pcs) TKR5210 – Center Diff Motor Mount (aluminum, gun metal ano) TKR5211 - Motor Mount Insert (aluminum, gun metal ano) TKR5217 - Center Diff Rear Support (aluminum, gun metal ano) TKR5220 - Servo Horns (steering, brakes) TKR5230 - Steering linkage (M3x18mm threaded rod, 10pcs) TKR5231 – Servo Saver Nut and Spring TKR5237 – Spur Gear (44t, composite) TKR5240 - Adjustable Hinge Pin Braces (front and rear, composite) TKR5245 - Body (.040 lexan, EB48) TKR5246 - Instruction Manual (EB48) TKR5247 - Decal Sheet (EB48) TKR5110 - Diff Pinion (10T, CNC)

TKR5111 – Differential Ring Gear (40t) TKR5112 - Differential Outdrives (center) TKR5112X - Differential Outdrives (center, lightened) TKR5113 – Differential Case (f/c/r) TKR5114 - Differential Outdrives (f/r) TKR5114X – Differential Outdrives (f/r, lightened) TKR5115 – Spur Gear (44t, hardened steel, lightened) TKR5140 – Differential Gear Set (internal gears only) TKR5141 – Differential Cross Pins (6pcs) TKR5143 – Differential Seals (3pcs) TKR5144 - Differential O-Rings (6pcs) TKR5145 – Differential Shims (6x17mm, 6pcs) TKR5146 - Differential Shims (3x8x.15mm, for spider gears, 12pcs) TKR5147 – Complete Center Differential TKR5148 – Complete F/R Differential TKR5206 – Brake discs (fiberglass, 2pcs) TKR5208 - Brake Levers, Brake Cam Stays (w/ pins) TKR5213 - Brake Posts (aluminum, 4pcs) TKR5214 - Brake Pads (steel, 4pcs) TKR5215 - Brake Cams (steel, 2pcs) TKR5219 - Brake Linkage Ball Lever (steel) TKR5222 – Brake Linkage TKR5067 – Brake Servo Brace (aluminum, gun metal ano) TKR5067C - Brake Servo Brace (carbon fiber) TKR5057 - Turnbuckle (brake bias adjustment) TKR5206X - Brake Kit (complete) TKR6002 – Shock Body (front, aluminum, hard ano, 2pcs) TKR6003 - Shock Caps (aluminum, black ano, 2pcs) TKR6004 - Shock Shafts (front, steel, 2pcs) TKR6004T – Shock Shafts w/ TiNi coating (front, steel, 2pcs) TKR6005 - Shock Rod Ends and Spring Perches (6.8mm, shock ends, 4pcs) TKR6008 - Shock Shaft Guide, Piston, and Bushing Set (for 2 shocks) TKR6009 - Shock O-Ring and Bladder Set (for 2 shocks) TKR6013 – Shock Adjustment Nuts (aluminum, gun metal ano, 2pcs) TKR6015 - Shock Cartridge Caps (aluminum, gun metal ano, 2pcs) TKR6016 - Shock Body (rear, aluminum, hard ano, 2pcs) TKR6017 - Shock Shafts (rear, steel, 2pcs) TKR6017T – Shock Shafts w/ TiNi coating (rear, steel, 2pcs) TKR6018 – Shock Cap and Spring Adjuster Set (composite, for 2 shocks) TKR6021 - Shock Set (front, complete) TKR6022 – Shock Set (rear, complete) TKR6023 - Shock Boot Set (2 front, 2 rear) TKR6030 – Shock Spring Set (rear, 1.4 x 11.0T, 85mm) TKR6031 – Shock Spring Set (rear, 1.4 x 10.5T, 85mm) TKR6032 – Shock Spring Set (rear, 1.4 x 10.0T, 85mm) TKR6033 – Shock Spring Set (rear, 1.4 x 9.5T, 85mm) TKR6034 – Shock Spring Set (rear, 1.4 x 9.0T, 85mm) TKR6035 - Shock Spring Set (front, 1.5 x 9.0T, 70mm) TKR6036 - Shock Spring Set (front, 1.5 x 8.5T, 70mm) TKR6037 – Shock Spring Set (front, 1.5 x 8.0T, 70mm) TKR6038 - Shock Spring Set (front, 1.5 x 7.5T, 70mm) TKR6039 – Shock Spring Set (front, 1.5 x 7.0T, 70mm) TKRBB050825 - Ball Bearing (5x8x2.5mm, 4pcs) TKRBB05114 – Ball Bearing (5x11x4, 4pcs) TKRBB06103 – Ball Bearing (6x10x3, 4pcs) TKRBB08144 - Ball Bearing (8x14x4, 4pcs) TKRBB08165 - Ball Bearing (8x16x5, 4pcs) TKRBB13194 - Ball Bearing (13x19x4, 4pcs) TKR1200 - M2.5 Locknuts (zinc finish, 10pcs) TKR1201 - M3 Locknuts (black, 10pcs) TKR1202 - M4 Locknuts (black, 10pcs) TKR1211 - M3 Locknuts (flanged, black, 10pcs) TKR1221 – M3x8mm Washer (black, 10pcs) TKR1226 - 5x7x.2mm shims (10pcs) TKR1222 - 13x16x.1mm Diff Shims (10pcs) TKR1223 – Body Clips (10pcs) TKR1322 - M3x8mm Flat Head Screws (black, 10pcs) TKR1323 – M3x10mm Flat Head Screws (black, 10pcs) TKR1325 - M3x14mm Flat Head Screws (black, 10pcs) TKR1327 - M3x16mm Flat Head Screws (black, 10pcs) TKR1328 - M3x18mm Flat Head Screws (black, 10pcs) TKR1333 - M3x40mm Flat Head Screws (black, 10pcs) TKR1341 - M4x6mm Flat Head Screws (black, 10pcs) TKR1343 - M4x10mm Flat Head Screws (black, 10pcs) TKR1346 - M4x15mm Flat Head Screws (black, 10pcs) TKR1401 - M3x6mm Button Head Screws (black, 10pcs) TKR1402 - M3x8mm Button Head Screws (black, 10pcs) TKR1443 - M4x10mm Button Head Screws (black, 10pcs) TKR1445 - M4x14mm Button Head Screws (black, 10pcs) TKR1448 - M4x18mm Button Head Screws (black, 10pcs) TKR1522 - M3x8mm Cap Head Screws (black, 10pcs) TKR1524 - M3x12mm Cap Head Screws (black, 10pcs) TKR1525 - M3x14mm Cap Head Screws (black, 10pcs) TKR1529 - M3x20mm Cap Head Screws (black, 10pcs) TKR1601 - M3x4mm Set Screws (black, 10pcs) TKR1603 - M5x4mm Set Screws (black, 10pcs)

